

August 10, 1959

SPECIAL REPORTS:

- Lycoming T55
- MIT Guidance

# Aviation Week

*Including Space Technology*

75 Cents

A McGraw-Hill Publication

Earth, Sun From GE  
Thor Nose Cone



AEROJET  
for  
miss-distance detection

FIRETRAC  
flying error  
trajectory recorder  
and computer

Aerojet's FIRETRAC is a highly accurate system for measuring the relative trajectory, velocity, and miss-distance of a missile with respect to a target drone or which it is fired. This information permits rapid evaluation of missile, guidance systems, fire control systems, and tracking operations.

FIRETRAC configurations have been designed for the following drones: T-67, FPF, QF-80, KDA (Q-3), KDR, and QB-47. Installations for drones of other types can be provided as required.

Designed and developed for the Navy's Bureau of Aeronautics, FIRETRAC is a product of Aerojet's Ordnance Engineering Division at Frederick, Md.

AEROCOM - GENERAL CORP.



A SUBSIDIARY OF THE GENERAL TIRE AND RUBBER COMPANY  
(Plants at Akron and near San Jose, Calif., and Frederick, Maryland)  
Engineers welcome—consultants—outstanding opportunities at Aerojet



Older flying positions are now open  
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Aerojet's research staff. Submit  
responses to Mr. D. B. Pfeiffer,  
Chief Engineer, Miltodrome,  
2600 Wilson Avenue, Burbank, Calif.

Producing Controls for Every Basic Airborne System

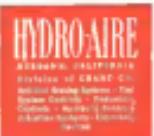
SOME  
DOWN-TO-EARTH  
THOUGHTS  
ABOUT  
THE SPACE AGE

Like all those who participate in the progress of aviation, we are awed by the prospect of the conquest of space. But before we rush headlong into the cosmic dust, let's hang up our space helmets for a moment for some solar reflection on what it will take to get there.

In the race toward tomorrow, look to the reliable as well as the swift. Our recent missile successes and "failures" clearly indicate that space conquest will depend not only on technological breakthroughs, but equally on the virtual elimination of mechanical breakdowns. Good hardware is even more important in the space age.

For over 18 years, Hydro-Aire has built a reputation on building better hardware for airborne vehicles. Today these products function reliably on virtually every type of aircraft. The same integrity and dependability that made these products possible is now the key to solving the problems of more hostile environments, more stringent operating conditions.

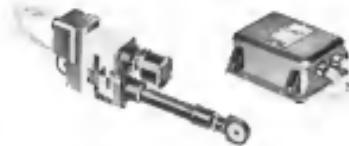
The men whose space vehicles will be equipped with these products, can don their space helmets with confidence.



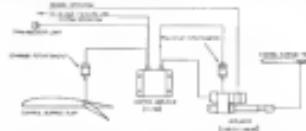


# AIRBORNE

electromechanical system  
provides  
automatic trim control  
for T-38



Automatic trim control system consists of a servomotor, electronic trim control unit, and a trim actuator. The trim actuator is a two-position, 1000-coulomb potentiometer that will return from either position without external supply. Systems function even when flaps are lowered, with a 100-lb. weight reduction of approximately 10 percent for top position selected.



Automatic horizontal trim control system for Northrop's T-38 Talon fighter aircraft can be activated by an Airborne electromechanical system comprised of an electronic control amplifier and an Airborne modular-type linear actuator. The system functions when the flaps are in use. At other times, the actuator is internally controlled by the pilot.

Solid relays especially selected for their reliability characteristics are used in the output stage of the amplifiers for the T-38. They, like all relays required by the electromechanical actuator, are self-acquired starters. The step function they provide insures positive action of the actuator brake.

Control is easily achieved by d-c command signals generated by a 1000-coulomb potentiometer on the

wing flap and follow-up arm, or by a manual potentiometer on the actuator assembly of the control circuitry in either the front or package fairings.

The entire system is designed for extreme compactness and light weight. The actuator is the smallest of Airborne's modular design series, weighing only 1.6 lb., yet providing 20 lb. output. The output boom measures only 1.6 x 4.2 x 3 in. and weighs just 1.2 lb.

Whatever your requirements in electromechanical control systems, we will try you to check with Airborne. We have the engineering capabilities and production facilities to meet almost any need. Write, phone or wire any one of our offices.



Engineered Equipment for Aircraft and Industry

**AIRBORNE ACCESSORIES CORPORATION**  
HILLSIDE, N. J. • OFFICES IN LOS ANGELES AND DALLAS

## AVIATION CALENDAR

(Continued from page 5)  
RAFCE, University of California, Berkeley Calif.

- Sept. 14-National Convocation and Aerospace Partnership, Air Force Armament Center, MacDill Air Force Base, Fla.
- Sept. 7-13-1969 International Flying Display and Exhibition, Society of British Aircraft Constructors, Farnborough, Eng.
- Sept. 9-11-Sixth Materials Conference on Fluid and Solid Mechanics, University of Texas, Austin, Tex. Sponsored by U.S. Office of Naval Research and Space Office of Naval Research, National Science Foundation.
- Sept. 14-16-Days of USAF Control System Equipment for Man and His Extended Aerospace Vehicle, Society of Automotive Engineers, Milwaukee, Wis.
- Sept. 14-16-1969 Material Quality Control Conference, Aerospace Society for Quality Control, Moscow, Idaho, French Lick, Ind.
- Sept. 16-17-7th Annual Regional Meeting on Materials of Construction Engineering Institute of the Associated Sciences, Los Angeles, Calif.
- Sept. 17-18-Conference on Effects of Nuclear Radiation on Semiconductors, Division Under Administration, New York, N.Y., American Society of Metals.
- Sept. 20-24-1969 Annual Operations and Exhibit, Instrument Society of America, Chicago Amphitheater, Chicago, Ill.
- Sept. 21-22-Conference on Planning and Designing of Urban Helicopter Facilities, Institute of the Associated Sciences, Englewood, Colo. Japanese, Los Angeles, Chamber of Commerce.
- Sept. 21-22-1969 Annual Meeting Standard Engineering Series, an investment in Service Standard Hand Tools, Alvin Sept. 22-24-Liquid and Optical, Mettler Instrument Corp., West Orange, N.J.
- Sept. 28-30-1969 National Symposium on Telecommunications, Civic Auditorium and Warshaw Hall, San Francisco, Calif. Sponsored by Institute of Radio Engineers Professional Group on Space Electronics & Telecommunications.
- Sept. 30-Oct. 2-1969 Annual Meeting Aeroflex-Aerocomp, Inc., Memphis, Tenn., Washington Duke Hotel, Durham, N.C.
- Oct. 3-7-1969 Anglo-American Atomic Bell Conference, Institute of the Arts and Sciences, Hotel Sherman, New York.
- Oct. 4-6-1969 Annual Meeting of the Young Society of Automotive Engineers, the Ambassador, Los Angeles, Calif.
- Oct. 6-8-1969 Annual Meeting National Business Aviation Assn., Hotel Loring, Minneapolis, Minn.
- Oct. 6-8-1969 Symposium on High Temperature Technology, Aeromet Co., former Gossel, Memphis, Tenn., NASA Goddard Space Flight Center Research Inst., Md.
- Oct. 8-10-Society of Experimental Test Pilots, Symposium on Nuclear Power, 20th Annual Meeting, Bell Telephone Hotel, Berlin Hills, Calif., Third Annual Awards Banquet, Oct. 10.
- Oct. 12-14-1969 National Electronics Conference, Hotel Sherman, Chicago, Ill.
- Oct. 12-14-1969 General Convocation of the International Air Transport Assn., Tokyo, Japan.

**B.F.Goodrich**

**WHAT IS IT?** Probably the biggest homogeneous void-free laminate ever built... a B.F. Goodrich ablative shield for an experimental re-entry vehicle designed and built by General Electric to be test flown on an Air Force Atlas ICBM. Fabricated by a special B.F. Goodrich winding technique, the shield contains about five miles of high-temperature resin tape. This fabricating technique, which is also being used for many other specialized B.F. Goodrich products of various types and sizes, completely eliminates precision machined metal molds, cuts tooling costs by hundreds of thousands of dollars, and saves plenty of lead time. A�roactive curing replaces massive high pressure presses.

Throughout the construction of this re-entry vehicle shield, B.F. Goodrich maintains constant quality control of resin content and residual volatiles. Modern radiological facilities are used for final checking.

The fabrication and curing of such large void-free parts illustrates the advances made by B.F. Goodrich in producing high-temperature, reinforced plastic products. So if you're up in the air and want down-to-earth answers on plane laminate construction, contact **B.F. Goodrich Aviation Products**, a division of the **B.F. Goodrich Company**, Dept. AH-85, Akron, Ohio.

## B.F.Goodrich aviation products





SIZE 8 RESOLVER



SIZE 8 STEPPER MOTOR



SIZE 8 SERVO MOTOR

SIZE 8 MOTOR TACHOMETER

# NOW! all four

**SIZE 8 RESOLVER**—The first waterproof-compensated Size 8 in the field! Maximum rotational error ±1% (accuracy). Null voltage does not exceed 1 millivolt per watt input. Available with BiFet type shaft.

	0000000	0000000	0000000
Maximum Null Voltage	20	20	20
Stator Resistance	1000	500	500
Input Impedance (100 + 100)	400 + 1000	200 + 1000	200 + 1000
Total Null Power	1 mW	2 mW	2 mW
Maximum Shaft Length	1	1	1
Temperature Range (degrees F)	-50 to 120	40 to 120	40 to 120
Size 8 Shaft Diameter	1	1	1
Temperature Range (degrees C)	-50 to 100	40 to 100	40 to 100
Size 8 Shaft Diameter	1	1	1
Temperature Range (degrees F)	-50 to 120	40 to 120	40 to 120

**SIZE 8 STEPPER MOTOR**—Stepping rate up to 100 pulses per second. Low noise motor enables use in high speed type applications.

#### FEATURES

1. High reliability, no mechanical detent.
2. Precision stainless steel ball bearings for long life with no radial play.
3. Low gear train shock resulting in longer your life with less backlash.
4. No bearing to wear out.

Stepping Rate (pulses per second)	100
Step Angle (in degrees)	0.05 to 0.06
Outer Diameter (in. dia.)	2
Voltage	28 volts
Current	300
Temperature Range (degrees F)	-50 to +100°

**SIZE 8 SERVO MOTOR**—Available with stall torque up to 42 in. oz. Max weight 1.5 ounces.

No Load Speed (RPM)	1000
Stall Torque (in. oz.)	1.10
Outer Dia. (in. dia.)	0.75
Axial Length at No Load (in. in.)	10.00
Torsional Rigidity (Mile-in)	>100

PHASE-PHASE	COMMON-THIRD TERMINAL-PHASE
Voltage	20
Winding	0.02
Impedance (RMS)	0.02
Reactance (RMS)	0.02

Reactance (RMS) (degrees F)	-50 to +100°
Reactance (RMS) (degrees C)	-50 to +100°
Reactance (RMS) (degrees K)	-50 to +100°
Reactance (RMS) (degrees R)	-50 to +100°
Reactance (RMS) (degrees N)	-50 to +100°

in hand... *a family of precision-bred Size 8 servo components*

**SIZE 8 MOTOR TACHOMETER**—Unique high (+50°C) and low (-50°C) temperature range. Fixed Phase Volt age up to 20V.

#### MOTOR

No Load Speed (RPM)	1000
Stall Current (A. C.)	0.75
Outer Dia. (in. dia.)	2.0
Acceleration at Stall (RPM/Sec)	17,000
Temp. Range (deg. F)	-40 to +120°

#### TACHOMETER

Temperature Range (degrees F)	-50 to +100°
Temperature Range (degrees C)	-50 to +100°
Temperature Range (degrees K)	-50 to +100°
Temperature Range (degrees R)	-50 to +100°
Temperature Range (degrees N)	-50 to +100°

Unparalleled for accuracy, reliability and precision, American Electronics Instrument Division's versatile new family of Size 8 components is another instance in the continuing series of advanced products introduced to meet the most critical demands of the industry.

Guaranteed by utmost reliability, each slim, precision, unit—Resolver—Stepper Motors—Servo Motors—Motor Tachometers—meets the rigid requirements of MIL-E-2272 and MIL-E-5430.

Corrosion resistant frames ensure a compact unit of such reliability that ultimate saving in weight and space is achieved without sacrifice of accuracy. Also available in stainless steel.

Write for brochure detailing full particulars on Size 8 Servo Components.



**AMERICAN ELECTRONICS, INC.**

INSTRUMENT DIVISION

9303 W. JEFFERSON BLVD., CULVER CITY, CALIFORNIA 90230 • UPTON 8-5561  
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# CONCEPTION+DESIGN CONSTRUCTION+CHECK OUT

Propulsion Test Facilities offers a single source for the creation of multi-force, omni-environmental test facilities, such as engine test cells . . . complex space simulating cells . . . aircrafts and missile flutter and fatigue test equipment. More important, it provides the broad scope of test knowledge and practical experience required for such responsibility. The qualifications of the men available to you through PTF—men who themselves have been long time users of such equipment in the industry—guarantees maximum reliability and accuracy of test data, maximum convenience and safety for operating personnel, maximum economy consistent with desired results. Men and facilities both are described in a detailed brochure. Write for a copy. Propulsion Test Facilities, Inc., 220 Fitch Street, New Haven 11, Conn. (An affiliate of MB Electronics, a division of Textron Electronics, Inc.) Western headquarters, Culver City, Calif. Worldwide sales engineering representation.

PROPELLION TEST FACILITIES, INC.



**U.S. AIR FORCE**

**CESSNA U-3A . . .**  
**FASTER, MORE ECONOMICAL**  
**MOBILITY FOR TOP LEADERS**

Faster than many larger transports—and much more economical in initial cost, operation, and maintenance—Cessna's U-3A is now used extensively by the U.S. Air Force. Its exceptional performance and range provide high mobility for top leaders. And its easy adaptability as a light cargo carrier assures efficient full-time service. Result: The Cessna U-3A makes substantial savings for the U.S. Air Force.

*Cessna*



# Plexiglas

Douglas DC-8 jet (one of 8) of United Air Lines has windows measuring approximately 17" x 26", double-glazed and triple-glazed with Plexiglas acrylic plastic. Other joints are sealed with Plexiglas 25.

*...aviation's standard transparent plastic*

Plexiglas is a trademark, Reg. U.S. Pat. Off. and is a registered service mark of the Wacker Chemicals.

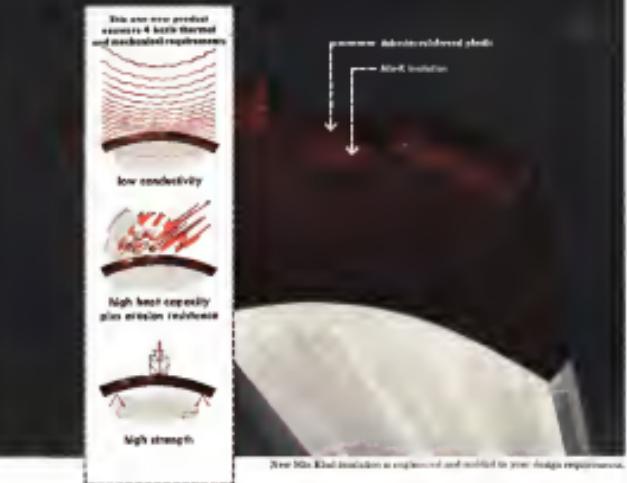
In Canada: E. I. du Pont de Nemours & Company  
Wetzel Glass Co.



Glass for Industry  
**ROHM & HAAS COMPANY**  
WASHINGTON SQUARE, PHILADELPHIA, PA.

"WHERE THERE'S PROGRESS, THERE'S PLEXIGLAS"

Johns-Manville announces new **MIN-KLAD** insulation!



Combines the capabilities of asbestos-reinforced plastic with the dramatically low conductivity of MIN-K insulation!

New Min-Klad insulation may well be the most significant advance ever made in insulation and rocket insulation.

Developed by Johns-Manville research scientists, Min-Klad is the only product of its kind, a permanent insulation of the insulator industry's two most effective high temperature materials: 1) reinforced plastic and 2) J-M's recently developed Min-K insulation.

#### Does more than plastic alone

Min-Klad gives the insulation designer all the advantages of high-temperature plastic: Strength, toughness, impact! Resistant to erosion! High heat capacity! Yet, like Min-K insulation,

it also resists...and with dramatic effectiveness! Its insulating value is at least 50% better than insulation with the same conductivity that is actually

lower than the molecular conductivity of still air! And that conductivity (density less than half that of the best fibrous insulation) drops still further with altitude! At 10 miles, for example, it is decreased by so much as 90%, with further decreases at greater altitudes.

#### Wide range of applications

Min-Klad offers the scientist and rocket designer a real choice of heat-insulated products. It may be used as a part that must insulate or have the structural advantage of plastic. Whether it's a space capsule cell for a soft, erosion-resistant insulation surface...or for a good adhesion bond between Min-K insulation and other surfaces. Or, it may be used to control high transients

temperatures! For high heat capacity of asbestos-reinforced plastic combined with the low conductivity and heat capacity of Min-K rock wool product that provides maximum heat transfer under transient conditions.

Min-Klad is now being tested for approximately two dozen missile and rocket designs. Why not investigate this new material for your present thermal requirements? Your request will be pleased to send you a sample of the material along with detailed technical information. Write Johns-Manville, Box 124, New York 16, New York. Today, for information on Min-K insulation and the many other insulation products, D.W.-125A. In Canada: Port Credit, Ontario.

**JOHNS-MANVILLE**



MICRO SWITCH Precision Switches



Assembling a  
20-pole "EK" Series  
Assembly composed of 20 small,  
high-capacity  
V2 switches.

## Multiple switch assemblies for aircraft applications



Series "EK" 20-pole  
switch assembly



Series "EK" 5-pole  
switch assembly

MICRO SWITCH not only offers aircraft designers precision switches of the utmost dependability... but provides them in compact assemblies to meet specific multiple circuit requirements.

The "EK" Series, two of which are shown here, is typical of this MICRO SWITCH skill in providing a complete package ready to install.

These "EK" assemblies, one a 20-pole and the other a 5-pole, have proved invaluable in aircraft assembly applications. They are compactly wired to standard connectors. Circuits are plainly marked, and the assembly sealed in an environment-proof housing. Switch assemblies shown are operated by positive-drive, non-spring return rotary levers. These assemblies have close-tolerance on-off action. Height of the larger 20-pole switch is only 7.840" which permits mounting in small space.

MICRO SWITCH has developed a large number of switch assemblies to meet specific aircraft design problems. If one of those now available does not solve your multiple circuit problem, our engineers and technicians have the skill and experience to develop an assembly for your need. Save time. Save money. Consult MICRO SWITCH.

MICRO SWITCH - FREEPORT, ILLINOIS

A division of Honeywell

In Canada: Honeywell Controls Limited, Toronto, Ontario



**Honeywell**  
MICRO SWITCH Precision Switches

# GENERAL MOTORS HEXES HEAT ON THE VOODOO!



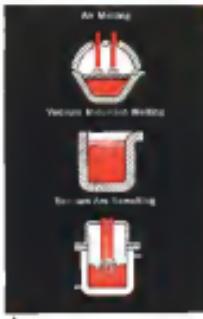
### HARRISON OIL COOLERS CONTROL VITAL TEMPERATURES ON MCDONNELL F-101B VOODOO— POWERFUL NEW INTERCEPTOR!



Harrison aircraft oil coolers—  
another quality product of General Motors research.

**GM**  
**HARRISON**  
TEMPERATURES MADE TO ORDER  
AIRCRAFT, AUTOMOTIVE, MARINE AND INDUSTRIAL HEAT EXCHANGERS

HARRISON RADIATOR DIVISION, GENERAL MOTORS CORPORATION, LOCKPORT, NEW YORK



**b** Titanium skins are heated prior to rolling into seamless sheet metal. Crucible's unique vacuum melting equipment for producing high-purity metals, its off-size and off-form, is automatically reducing costs and delivery times.

**c** Vacuum Melting Alloys are specified for aerospace bolts used in aerospace landing gear systems. The metal's improved properties facilitate aircraft maintenance.

**c** Titanium Aluminide storage batteries for KC-135 Aerials, which must be vacuum melted, were selected because of its high atomic weight ratio, environmental properties and corrosion resistance.

**d** Furnace Melting Processes. Vacuum induction melting produces "pure" metals that conventional arc melting cannot eliminate all sources of contamination except the crucible. Vacuums are resulting aluminum, the crucible and pressure production of ingots up to 18,000 lbs.



## VACUUM MELTING CREATES

*Marked improvements in properties produced by High-Purity Metallurgy*

Besides the development of space age metals with entirely new characteristics in vacuum melting—a series of processes that produce "pure" metals with better properties.

Why Crucible Melts? Vacuum melting protects metals from contact with air. It also provides closer control of composition, helps eliminate inclusions, and minimizes casting porosity and segregation in ingots.

In the field of vacuum melting, Crucible's work is unique. As the leading producer of special purpose metals, Crucible's experience in high-quality steelmaking is unsurpassed. Through formerly affiliated companies, now fully integrated with it, Crucible led in the development and commercial production of vacuum-melted steels, iron, nickel, copper—and titanium. Therefore, Crucible's know-how in

metals, together with its extensive facilities, places the company in the best position to provide the "super-quality" metals most suitable for any given application.

The three vacuum-melting processes—One of the Crucible processes is VIM—vacuum induction melting. It starts with very high-purity raw materials, produces extremely pure ingots. A second is VAR—vacuum arc remelting, or the consumable electrode process. This process, starting with remelted electrodes, produces large ingots—up to 32" diameter x 18,000 lbs. It provides

## SUPER-DUTY METALS

metals with low-gas content and greatly improved durability of properties. The third process is VIB—vacuum arc induction melting at the lowest possible cost. Only at Crucible is there available this experience, flexibility and the facilities for vacuum-melting titanium, super-alloys, heat-resisting alloys, bearing steels, tool steels, stainless steels, electronic alloys and nuclear reactor materials.

Crucible's experience with all these processes, and its facilities for vacuum melting, make its own specialty me-

If you'd like to know more about Crucible's work in High-Purity Metals, read: "Quality Alloys and Properties of Vacuum Induction Melted and Vacuum Arc Remelted Steels and Super Alloys" and "Titanium for Aircraft and Spacemen". Write Crucible Steel Company of America, Dept. AB-2, The Oliver Building, Mellon Square, Pittsburgh 22, Pa.

**CRUCIBLE STEEL COMPANY OF AMERICA**



# EDITORIAL

## Facing Soviet Facts

(Frank Holmes of the New York Daily News is an aide to Senator George McGovern who accompanied Vice President Nixon on his recent tour of the Soviet Union and Poland. In this dispatch to the Daily News written on his return to the United States, Holmes presents a forthright and vivid picture of the impact of the 1959 vintage Soviet Union on an American observer. Our own experiences in the Soviet Union in 1956 and again two months ago confirm the accuracy of Holmes's observations. We are reprinting his dispatch below because it is a state even Americans should read and heed.—R. D. H.)

We waved good by to a lot of friendly people in Warsaw, Poland, this morning on the way to the airport with Vice President Nixon.

They laughed and clapped and some threw bunches of carnations and gladioli.

Here and there along the way, though, you'd see a man or a woman wave, smile, then suddenly turn sad. I saw one man wiping his eyes after we passed.

There was really something pathetic about the whole episode. In 12 hours with our big jet transport planes, we would be in a different world, the free world. The poor Poles would still be right there in the Communist world, which many obviously detest.

### Two Week Lifetime

We learned a lot of new things about the Communist world in our two weeks with Nixon. It may not sound like a long time to you, but two weeks behind the Iron Curtain can be a lifetime.

The Russians gave us the most extreme tour of their country, an big group of Westerners has ever had. Granted that we saw only the cities and factories they selected, but we saw more than anybody else.

Impressions differ, of course. Here are the very strong convictions I brought back:

1. We have truly underestimated Russia, particularly its vigorous economic growth.

2. Prime Minister Khrushchev is so cocky over Russia's recent achievements and potential expansion that he underestimates us too. That's the real reason for his being invited to the U.S.

3. President Eisenhower was dead right when he said we can lose the struggle between free enterprise and a managed economy—and thus lose our freedom—unless all groups in the U.S. begin to exercise a lot of self discipline.

4. Worse than that, we can lose the economic and political hold if we keep raising prices. We can become a second class power while we're guilty paying each other higher prices and wages unrelated to the real cost of production. In a few years, the Communists will be flooding world markets at rock-bottom prices, or below.

5. As much as anything else, we need to reawaken our deep nationalistic pride which seems to sleep between wars. Many Russians have enthusiasm for their way of life, believe it or not. All over the country are signs, "Work for the Victory of Communism!" We need the same kind of enthusiasm, or anger, for freedom.

6. Make no mistake about it, it would be better to die in an all-out atomic war than to live the way the Russians do, in a police state ruled by men instead of laws. Patrick Henry was right when he said, "Give me liberty or give me death."

### Moratorium Is Narrowing

I know that sounds glib and gloomy, but the time has come to face the hard facts. The margin of superiority we have over the Russians is narrowing so fast we can't afford to wait at them any longer. They are on our heels and closing fast.

The reason I feel compelled to say these dismaying things is this: I have already seen like pride and similar estimation of Communists kill American boys. I was in Moscow the first day American troops went into Berlin.

We underestimated the energy that. It didn't want the same thing to happen with Russia.

### Idlewild's Arrival

When we arrived at Idlewild Airport the night of July 22 to board our flying 707 jet plane the big graceful sweep-wing craft looked like the eighth wonder of the world. But 16 days later, when I flew back into Moscow in a Soviet Tu-104 jet, the American plane was just another jet on the runway. The Tu-104 carries 100 passengers in comfort at 500 miles an hour. We flew them from Moscow through Siberia and back. The land and take off were schedule. Four pretty hostesses served delicious food, fruit and vodka.

American drivers complain that the Tu-104 cuts too much fuel, can't operate economically, and has to "ring the ground." I can see that's all true. But people who can build in good a plane as the Tu-104 are not going to stop there.



## America's first missile family...scions of space technology

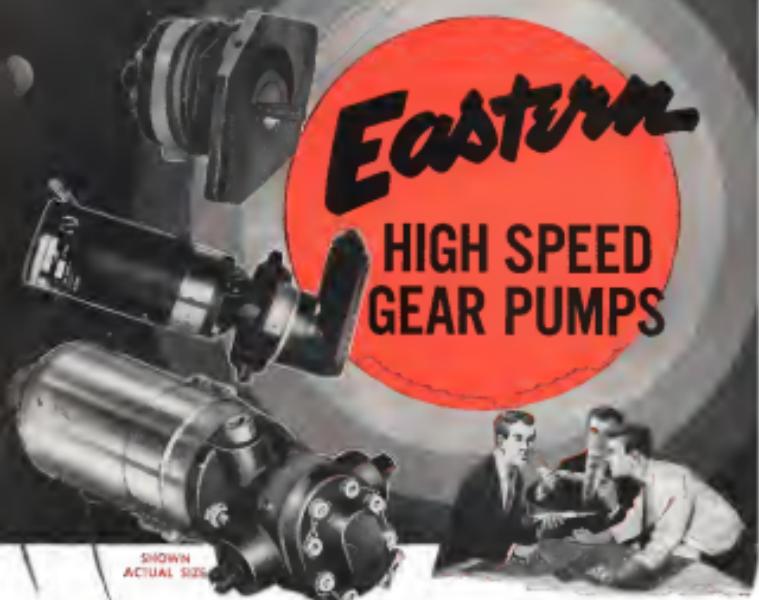
Science and technology, especially as it relates to missile art, has advanced more rapidly in the last five years than in the preceding five centuries. Any review of the many milestones successfully attained since 1954 reveals an epic of hard work, inventiveness, accomplishment, and single objective. This single objective—the achievement of operational weapon capability at the earliest possible date—is being realized. • Atlas, Thor, Titan, Minuteman, and the follow-on advanced space probe experiments are all demonstrations of the basic soundness of the U.S. Air Force's concept of ballistic missile management. • Space Technology Laboratories is responsible for the over-all systems engineering and technical direction for these projects. The scope and magnitude of STL's activities provides scientists and engineers unique professional opportunities. • Important staff positions are now available for those with outstanding capabilities in propulsion, electronics, thermodynamics, aerodynamics, structures, astrophysics, computer technology, and other related fields and disciplines.

## Space Technology Laboratories, Inc.



P.O. BOX 1200, LOS ANGELES 48, CALIFORNIA

# POWER FOR MISSILE & AIRCRAFT HYDRAULIC SYSTEMS



SHOWN  
ACTUAL SIZE

Eastern Aviation Hydraulic Pumps set new standards for performance, yet are the smallest, most lightweight ever made.

By meeting customer requirements and government specifications with precision, Eastern Pumps give reliable long-term service.

Hundreds of models, designed to deliver ratios with speeds to 24,000 RPM and ratios up to 100:1, for power control systems. You gain the advantage of economical mass-produced components, constant-regime ratios, and wherever compensation is needed. Performance is from 0.015 to 1.5 GPM, at 3000 PSIG, with theoretical displacements from .0023 to .9419 cubic inches per revolution. A variety of bearing combinations handle different types of fluid and operating pressures.

Missile and aircraft system engineers have discovered Eastern Pumps do the same job in units that are greater in size and weight. Far more Applications have resulted from exacting control in aircraft guidance systems, providing hydraulic power for ground control, air-to-air, air-to-ground, and in-flight refueling systems, furnishing an APU system with power to a missile, and countless others. For your next project, contact Eastern. Our creative engineers help that really helps.

Write for *AVIATION Bulletin 29* describing  
the above units and for complete pump catalog.

## EASTERN INDUSTRIES, INCORPORATED

100 Main Street • Houston 14, Texas

West Coast Office: 1400 California Avenue • Inglenook 3, California

## WHO'S WHERE

### In the Front Office

Dr. James R. Kilian, Jr., a former Grumman Corp. test director, chairman of the corporation's Massachusetts Institute of Technology, recently resigned. President Eisenhower's special assistant for science and technology.

Charles L. Drew and Charles A. Petrie, division presidents, Military Prod. and Metal Corp., Minneapolis, Minnesota Regis Inc. Co., Minneapolis, Minn. Mr. Drew continues as general manager of the Avco Division, and Mr. Petrie as general manager, Defense Division.

Frederick A. Feltner, vice president and general manager, Eastern Bell Telephone Division, Bell Telephone Laboratories, New York, N.Y.

Ralph C. Zhou, vice president, Lockheed Aircraft Service, Inc., New York, N.Y.

Frank K. Bellanca, vice president and general manager, Frank Bellanca Division, Bellanca Aircraft Company, New York, N.Y.

George C. Daniels, vice president-engineering, Dornierwerke AG, Berlin, Germany.

Gerald J. Arnett, vice president, First Motor Co. Mr. Lynch continues as general manager of the First Motor Assembly Division, Los Angeles, Calif.

William M. Wood, Jr., manager of Simulation Engineering, Learjet Aviation, Inc., Burlington, N.Y., a subsidiary of General Precision Equipment Corp. Mr. Wood continues as vice president of management. Also, H. G. Lechner, manager of simulation.

Nathaniel H. Gossard, deputy general counsel, Federal Aviation Agency, Washington, D.C. The FAA has announced the following appointments in the Office of Safety and Research: Capt. Donald W. MacEachern (USN), deputy chief, Armed Hand, sent to the right; Capt. J. H. Heitz, career marine; Capt. J. Lewis, chief Tech. Dir. Aviation Division, Claude H. Smith, (retired), chief, Interim Organizational Division.

William E. Becker, director of operations and engineering, Air Transport Area, Washington, D.C.

Derek J. Green, vice president-aerospace systems development, Vickers International Corp., Weybridge, England.

Jerry Farnam, vice president-purchasing, Detroit Telegraph Corp., Det. Mich. (retired).

James M. Bill, vice president and general manager, Raytheon Electronics, Inc., Waltham, Mass.

Lowell R. Dakin, Agency assistant director, Research Engineering, Department of Defense, Washington, D.C.

### Changes

Thomas P. Huntington, executive assistant to the president, Textron Motor Products, Inc.

Key Corin, administrative assistant to the president, The Kryton Mfg. Co., Peoria, Ill.

Dr. Paul A. Milby, assistant director of the Aerodynamics Laboratory, Polytechnic Institute of Brooklyn, Brooklyn, N.Y.

## INDUSTRY OBSERVER

►Ballistic briefing session for Air Force's new airborne long-range interceptor (ALRI) program to convert KC-135D aircraft in that it's new AN/APR-95 radar can detect and feed Lockheed target information into SAGE air defense system for guidance of long-range interceptors and B-52 bombers will be held in Dallas on Aug. 15-16. Industry bids are due Sept. 16. Approach flight eight in 12 aircraft and interceptors companies are expected to bid for prime, including Lockheed, Litton Industries and General Electric. Work includes development of automatic data processing and communications equipment plus modification of KC-135D aircraft to accommodate new mission.

►Plan to establish a single military long-haul communications network between integrated and expansion of separate service facilities has been approved by Secretary of Defense Robert McNamara. New Joint Communications Network will not include specialized communications such as Strategic Air Command and Air Defense Command control systems or those which form integral part of a weapons system. Joint Chiefs of Staff will be responsible for coordination and control of integrated network which will be developed on a systematic basis during next four years. Operations of system will be passed out to individual services following a study.

►National Aeronautics and Space Administration has begun development of a geostationary satellite with the word of a photonic design contract for the high intensity lighting light source to Edgerton, Germar-Lister and Goss, Inc., of Boston.

►Acquisition and tracking station for Advanced Research Projects Agency's WS-117L Polarstar reconnaissance satellite is scheduled to be located in Iowa, supplementing facilities at Vandenberg AFB, Calif., and the Pacific Missile Range.

►Basic requirements for location of operational sites for USAF's Minuteman solid-propellant intercontinental ballistic missile are being studied in relation to a wide variety of terrain characteristics. Possible locations have been avoided to ensure adequate analysis of launch area characteristics.

►Installation of radar and communications equipment at Ballistic Missile Early Warning System (BMEWS) site in Greenland is scheduled to begin within the next several months.

►Four helicopter manufacturers are in the running for a West German order for a flying crane. Only one is U.S.-based Sikorsky Aircraft Division with its S-60. Other competitors are Westland Aircraft, Ltd. with the twin-turbine Wessex; Sud Aviation with its triple-turbine Superfrelon; and Bell's Agusta with a triple-turbine design using the General Electric T58 engine.

►National Research Corp. is studying methods of adapting tantalum and tungsten ingot bars for use in needles and other hot parts of solid propellant rocket engines under a Navy Bureau of Ordnance contract. Company already has tested one tantalum-ingot bar that reportedly has three times the tensile strength of straight tantalum at 4,000°F and can be easily fabricated.

►Rare Aerospace Co.'s SQ-3G version of the Frobisher target drone has reached an altitude of 19,840 ft. in flight trials. During the trials, the drone demonstrated a speed capability of 680 ft. let and the ability to fly at altitudes of about 50,000 ft. for approach, 77 sec. Powerplant is the Contractual J59-T-25. Drone is scheduled for delivery to the Air Force in January.

►Kaman Aircraft Corp. retains options of fatigue and cuts weight about 5% for its HU32K rotor blade by using a new technique for bending the aluminum tip leading edge of the 22 ft. blade. Leading edge is an extruded aluminum section extending across a third of the 28 in. blade chord, and the trailing edge is glass fiber reinforced material. Reshaping technique gives the aluminum a smooth surface as well as exterior finish, thus reducing fatigue, and provides uniform blade thickness. Total blade and lifting weight is 168 lbs.

## Washington Roundup

### Hebert Sequel

House Armed Services investigating Subcommittee headed by Rep. Edward Hebert (D-La.) can be expected to take steps to disengage financial support by defense contractors of some radicals and service organizations engaged in public and congressional lobbying activities.

There will be strong pressure on the military services to disengage support such as Washington dues and associate memberships in organizations in areas of government contracts. The committee also may decide to call upon the White and Marine Committees to consider removal of them from exempt status or non-profit organizations.

Heating will continue until the administration of Congress, probably in a month. A report with recommendations for action will then be issued.

### Line of Succession

Department of Defense has defined the line of succession in case of the death, disability or absence of the Secretary of Defense in a new directive. Deputy Secretary Thomas S. Gates is next in line behind Defense Secretary Neil McElroy, and Gates is followed by Army Secretary William M. Bramlett, Navy Secretary William B. Prada, Air Force Secretary James H. Douglas and Dr. Herbert F. York, director of defense research and engineering.

These top defense officials are followed in precedence by the assistant defense secretary and the general counsel in order of seniority; the under secretaries of the Army, Navy and Air Force then the assistant service secretaries, all ranked by seniority.

### Space Cadet Corps

Latest move in the drive to meet the challenge of the space age is a Space Cadet Corps proposed by Rep. Victor L. Anagnos (D-N.Y.). Rep. Anagnos is proposing a bill that would create a corps of space cadets to encourage and help the young people of the country to learn an attitude of participation in space activity. A field liaison in each congressional district would be available to recruit and organize young people. Space Cadet Corps could be run from Washington, but a committee headed by representatives of education, aerospace, armaments and defense fields. Rep. Anagnos thinks the nation's youth should be mobilized onto the corps to encourage development of rockets, provide education and practical experience in fields allied to the space effort, obtain scholarships and provide personnel for careers and job training.

### Debate on Fore Debate

Civil Aviation Board decision to investigate the 545 crewmen losses offered by National, Northwest and Eastern airlines between New York and Miami has raised the ire of two fourth round Board members. Vice Chairman Chan Guerry and associate G. Joseph Macrae took their colleagues in task last week for accepting a National request to expand its *unquestioned* economic force by adding an airworthiness of the fleet through by all three carriers.

Pointing out that National has high accident accrual on the flight, while its loss is compensation after the service with a lower rating capacity, Guerry and Macrae said National had lived up to Board demands for high density

aircraft on low-fare routes. Failure of the CAB to accept National's request to suspend the competing fares could be viewed as a rejection by CAB of its part views on economy fares and a breaking of faith with the air carrier which originally complied with Board demands for low-fare proposals, the dissenting members said.

### Remegotiation Board

A steady and effective interest in Hebert's subcommittee hearings in allegations of contractor influence on military procurement has been shown. George C. Gengenbach, chairman of the Remegotiation Board, which has the final say on defense profits unless the contractor challenges its determination in court.

### Southwestern Service Case

Local air transportation needs in six southwestern states are one major study in the Civil Aeronautics Board. Under the Southwestern Area Local Service Case initiated last week by CAB, each local service and transit bus carrier route authority along with community needs will be studied in portions of the states of Arkansas, Louisiana, Oklahoma, New Mexico and Colorado and the entire state of Texas. Airlines participating in the case thus far include American, Braniff, Continental, Delta, Eastern, Trans World, Central, Pan Am and Trans World. The nine case areas total the total of local service area cases now before the Board to review.

### Successor to Keim

Air Force has named Brig. Gen. Irving L. Branch to replace retiring Maj. Gen. Donald Keim as Assistant Deputy Chief of Staff Development for Nuclear Systems and Personnel. Lieutenant General Keim, who will take over as chief of the USAF nuclear weapons program, will be succeeded in his position by Maj. Gen. John W. Nichols, who has been serving as assistant chief of staff for the Air Force weapons and operations program. Nichols' appointment to the ANP program was announced last week. No decision was announced as to whether the program will continue to be managed jointly along present lines or whether some new approach will be adopted.

### Iberia Bid Blocked

Bernard Anthony of Spain has an agent bid for a New York-Mexico City route, previously denied, the company wanted to operate a service not covered by the bilateral agreement between Spain and the U.S. The Civil Aeronautics Board rejected the Iberia application since the Spanish carrier wanted to use the New York-Mexico City route as the final leg of a triangular Madrid-New York-Mexico City route, closing the gap between its current Madrid-New York and Madrid-Mexico City routes. CAB said such a triangular route operation with aircraft operating continuously high around off three legs, can not be contemplated in the Spanish bilateral.

—Washington staff

## RADAR SIGNALS FROM SPACE . . . . .

When man first radios a codes into the fringes of our atmosphere, tracking stations on the ground will know his position and trajectory from signals beamed to earth by a sky radio transponder.

The hand-designed, hand-tuned beam wave transmission from several radar sets on the ground and develops coded pulses for identification and tracking. The system provides for the passage of data in both directions, and permits tracking at greater distances than ever before. This development represents new gains in communication techniques achieved by Stavid engineers, who are readily advancing the state-of-the-art in electronic space engineering.

#### OTHER AERONAUTIC PROJECTS INCLUDE:

- High power microwave transmitter for Radar Set AN/FPS-22
- Search and Warning Radar CR-2020 (AN/FSQ-2)
- All Weather Radar Test Recording System



Howard P. Ervin, R. L. Dyer, Jr., and J. E. Johnson were instrumental in the development of the new beam wave transponder, enabling a more accurate tracking of space vehicles.

**STAVID** Engineering, Inc. Portland, Oregon

*Imaginative Electronics...*

Demanding engineers and scientists are invited to inquire into opportunities on Stavid's advanced systems engineering fronts.



## French Missile Combine

France's 8 missile units, a reported to participate in the certification and work of the new French agency for development of long range ballistic missiles. The units, under Service de l'Aviation des Forces Armées (SAF), were created April 7, 1961, p. 42; its headquarters at Conflans near Paris, is a building given by Stet Aviation, one of the members.

The other members consist of an engine firm from Saône Aviation Génie-Aéronautique, Maier Dornier, Société Nafra, Saurier and SEPR. Government arms can include ONERA, French equivalent of the U.S. National Aeronautics and Space Administration, and French Defense Department's Service des Probes responsible under French law for all solid propellant development work.

Technical director of ONERA (which used to designate the group) is Fernand Viennot, former technical director for Sud's Military Division and before that for Dassault Aviation, now at Sud's predecessor company.

American observers have been impressed by the speed and direction of the French effort and regard it as one of the most promising technical developments to take place in Europe since World War II.

Some French sources quoted in Aviation Week express skepticism about the outcome, however, but say of Peugeot's positive projects the one she will succeed is one of success and therefore out of progress.

A test has been proposed for an engine which would be used in a French project under a license similar to that by which Pratt & Whitney recently acquired an interest in Saurier's French nationalized aircraft engines (AW Mar. 1, p. 18). Currently the concern is taking place at high altitude levels between American firms interested in solid-propellant missile work and the French machine. Governmental stand approves any agreement.

million gal year in five to 10 years. Commercial transports predict that they go supersonic, probably would take 150 million gal/year. Air Force apparently is willing to pay more than the civilian jet fuel price, roughly \$1.40/gal to get the performance it wants.

Officials of the present WADC fuel program began two years ago. It got going in earnest a little over a year ago. At that time, WADC contracted with Morrison Chennell to survey the literature on pure chemical fuels (as opposed to those derived from petroleum) and recommend the 50 best chemical fuels and to evaluate their merits in regard to thermal stability, energy value etc.

Morrison now has completed its survey and recommendations and is starting on the evaluation, in which it will work closely with the contractors. When the list of the fuels is made, 40 will be retained to serve as a test fuel, 4 will be used in the heating and oxygen atmosphere of an engine. General Electric has reluctantly agreed to let an engine in WADC to receive ground engine tests that the Air Force requires before a new fuel can be used in an actual flight test. Computer will check out the Ad-4 fuel system's General Electric T70 engine similar to the one used in the T-104.

One-half of the Department of Defense effort in obtaining better aircraft and missile fuels, the present WADC program is devoted to supersonic aircraft. Interim fuel codes will allow the development of high-energy chemical fuels. Originally, the fuel had to meet three required characteristics: world peace capable of meeting the performance requirements of rockets as well as of subsonic aircraft engines (AW Mar. 23, p. 36). Now, however, some Air Force researchers contend that liquid-hydrogen rockets with the possible exception of such elements as large, moveable booms, are headed toward non-hydrazine systems.

## Aero Is Developing New Titan Nose Cone

Washington—Aero Corp's Research and Development Division is engaged in an advanced version nose cone for the Martin Titan intercontinental ballistic missile, with a \$73,463,000 Air Force contract announced last week.

Object of the contract is to obtain an ablating nose cone with a double shape that will be capable of absorbing fast speed during reentry into the atmosphere, thus providing the greatest blunt nose cone.

The driver in entry will increase the diameter of the cone's waistline. As it passes the atmosphere caused by wind and flight forces during a slower re-



Sonic Corp. drawing consists of sketches sent from site of test of two nuclear explosions during Atomic Energy Commission's Hardrock I operations by concern from Johnson Space Center, two nuclear explosive regions, measured nuclear radiation, heat, thermal radiation and electromagnetic effects.



Sonic Corp. sketch (left) gives general description. Data from Hardrock I suggests distance that scattering radiation from the nuclear detonations was sufficient to absorb some radio waves and to scatter others.

## Rockets Probe Nuclear Blasts

Seattle—Sonic Corp. (left) gave preliminary sketch. Data from Hardrock I suggests that scattering radiation from the nuclear detonations was sufficient to absorb some radio waves and to scatter others.



# Perturbation Cycle Ramjet Model Produces Static Thrust in Test

Los Angeles—Perturbation cycle ramjet which produces static thrust can easily be operating in scale model test at Marquardt Co., said E. Marquardt company president and head test work.

Lack of static thrust has been a major problem in their powerplants. Company said a perturbation cycle ramjet is a combination ramjet motor in which the nozzle throat controls the transonic exit of the air.

The engine performed, Marquardt said, in capable of producing thrust "of a magnitude now considered adequate." Being developed under an Air Force contract, the engine could be used to a concept which has simple engines

as booster powerplants for space vehicles instead of large rocket engine first stage. Marquardt said the company also has an Air Force contract dealing with use of ramjet boosters for rocket vehicles.

In addition, Marquardt said, the perturbation cycle engine can have applications in Mach 3 transports.

The company continues to develop supersonic aircraft around the Mach 3 speed limit, Marquardt said, and that hydrogen also has been used as a fuel in tests. He explained that its low density and large volume is required for a given total impulse or current problems. Use of boron had

## Zenith Test Facilities

Washington—Contractors will start within the next three to six months on Kwajalein Atoll and Johnston Island for flight testing of the Army Douglas X-10A and missile systems.

Pratt & Whitney will perform the Army's X-10A flights. Kwajalein tracks from Kwajalein to Johnston Island were recently cleared through the Pacific Missile Range from Vandenberg AFB. Cold and overall targets from Johnston Island, which is within RIM-8 range of Kwajalein.

Army also is planning to extend the White Sands Missile Range beyond its present northern limits for missile development and test work on the X-10A. Plans to build test facilities for the Army would at White Sands Range have been dropped

last year, pressuring according to Marquardt, since ranges have an annoying part in the engine proper and would not suffer the caking and other corrosion and contamination problems of boron-free boron fuel.

Marquardt also said that design improvements to Boeing's Boron power plant could apply to capabilities of other ramjet missile applications.

Speaking of a San Fernando Valley business honoring the 15th anniversary of his company, Marquardt also presented the company's financial picture for the last 28 years of 1959. Sales totaled \$14,841,091, earnings after taxes were \$863,647, and earnings per share were 65 cents. These were in contrast with sales of \$25,321,271, earnings after taxes of \$873,388, and earnings per share of 48 cents for last year.

Marquardt also announced the recent signing of a new one-year National Systems Division to handle Project Pave. The surface-to-surface target, and other possible future nuclear weapons. Farnsworth Photo was accomplished in Marquardt's Astron Division. Alan Gribble will lead the new division.

Drexler also projected plant expansion at Van Nuys and Pomona, where Marquardt reported Associated Missile Products, former American Machine & Foundry subsidiary which designs and builds aircraft ground support systems and equipment. Expansion expenditures are \$12.75 million at Van Nuys and \$17.5 million at Pomona.

Marquardt also said the company's new test facility near St. George, Calif., has been operating at Mach 6 capabili-ty, and could be expanded to Mach 7. The facility will continue to be used, Marquardt said, as a research facility, while the Ogallala, Okla., plant test facilities are used for production testing, and the Van Nuys test facilities are upgraded.

## Space Technology

# Saturn Booster Recovery System Detailed

Los Angeles—Methods of recovering and reusing Army's X-10A methods thrust Saturn space vehicle boosters and Saturn-based lunar vehicle designs were detailed here by Dr. Wernher von Braun of Army Ballistic Missile Agency before the writers' regional meeting of the American Astronautical Society.

Reversible booster of the three-stage 162-ft-long Saturn system will be powered by eight Rocketdyne土星液氧液氢推进剂喷嘴。In case of loss of thrust, chambers would receive boost. All four thrust chambers in the outer ring would be gimbaled to provide pitch, roll, yaw control. Fuel and liquid oxygen tanks will be stored in a bundle of two tanks. A large central liquid oxygen tank will be determined by a sum of eight smaller fuel and liquid oxygen tanks.

Von Braun said, "As a matter of probability, we cannot really hope to recover the first Saturn booster in reusable condition but we would like to get it back for next flight inspection and to conceivable it for reusable parts." Cook Research Institute of Chicago is doing development work on Saturn's recovery gear.

First mission assigned to Saturn is the establishment of the so-called 24-hr communications satellite at an altitude of 27,500 mi over the pole of the equator. Fifteen deg. per hour would be available. The satellite would orbit Earth roughly equal the angular velocity of the Earth's rotation. Therefore, if the orbit were from west to east the satellite would appear to remain fixed over the same point on the earth.

Kaiser Steel Co. avoids long lagging construction of a Saturn launching structure at Cape Canaveral, Fla., and should finish around January.

First phase of the Saturn booster recovery will use a cluster of parachutes deployed at an intermediate altitude to withstand the heavy air load imposed by high speeds of reentry. The means that rate of descent will automatically be

## Satellite Weather Radar

Washington—National Association and Space Agency will soon begin building weather radars for use in light weight, low-cost weather satellites for use in a sun-synchronous orbital plane. Radar is intended to give commanders a three-dimensional picture of precipitation around the globe (AVW June 26, p. 14). Apparently IT companies will be invited to submit proposals for a feasibility study and construction of experimental equipment.

so high to permit recovery of the booster rocket unless some additional deceleration is applied. Eight solid rocket boosters will supply the necessary reverse thrust when triggered by contact of a dangling probe with the surface of the sea. A retrorocket will be located between each pair of fuel and liquid oxygen tanks in the outer ring in the position of the cluster. Probe would fire the retrograde at a height of 50 to 100 ft.

An unexpected mounting block in the task of getting up the big booster was the fact that the return to the ground must be made to modify Navy LSTs or picking ships. Water ballast tanks would be installed in the bow to make it possible to float the ship right beneath the surface of the water. The floating booster would then be washed up the slopes, the ring raised and the ballast pumped out.

Von Braun and ABMA has devised a new single perturbate starting technique for Saturn which is needed to give simultaneous ignition in the clustered chamber. Saturn propellent mixture has a power potential from 1.5 million lb thrust to 2 million lb thrust. As part of the idea that a booster should not be a separate item, Saturn has been given the solid rocket boosters usually associated with multi-stage aircraft. For example, the continuous cross load between the clustered tanks will look the last section and the evident return to ensure that no single strapdown can force a link to remain intact.

Saturn will be able to carry out its mission even after the complete loss of one engine.

A total Saturn vehicle would consist of the clustered booster, a Merlin 1100 first stage, in this case used at the second stage of Saturn, with a Centaur Centaur in third stage. Von Braun mentioned two versions of Saturn which could be used for reusable boosters. One stage one would be a single-stage vehicle, weighing 455 lb, having the pad. Stage one and two would have diameters of 160 in., stage three would have a diameter of 360 in., stage four 260 in., and stages five and six 120 in.

Thrust at liftoff would be 12 million lb. First three stages would be used to place two stage stages into a lower orbit. Stage four would provide energy, fuel landing, and would serve in the launching function for the return trip. The final two stages would remain in the return to earth and areas.

Von Braun has another idea which would use a five stage vehicle with a

total length of 304 ft and a maximum diameter of 256 in. Heart of this plan is orbital docking of the lunar vehicle. The five stage descendant of Saturn would place an orbited lunar vehicle in an earth orbit. The Saturn boosted booster would then have to rendezvous with the lunar vehicle and fuel it.

Von Braun said he can see no major purpose for proposed space craft except perhaps for lunar experiments. He pointed out that in space there is room for big legs and hands, therefore, there is no need for complicated mechanical arms there. Further, Von Braun suggested the idea of a one or two man space bottle with low thrust rocket propellents and built-in manipulator used for construction and maintenance in space.

## Am-10 Military Version

Monroeville—Military version of the Am-10 transport aircraft is to be produced under contract with Aeroflot (AVW June 26, p. 40) in long developed for inspection of troops, light artillery and tanks. This was disclosed by Soviet Premier Nikita Khrushchev during an inspection of a TWA Boeing 707-130 and USAF VC-137 jet transport at Vnukovo Airport.

Khrushchev and his staff had returned from Kure where he saw a demonstration of the military variants of the Am-10.

"I will tell you a secret," he said. "This plane can be used for military purposes. Yesterday we saw a self-propelled gun haul on the plane which landed on the field that was unloaded very quickly. It can also take a light tank. It is a very good plane."

He claimed that the Am-10 can be fitted into the B-18 bomber transport, but Soviet technical sources do not support this claim. Flying a 330-mile cruise for the Am-10 as compared with 418 miles for the B-18.

Khrushchev visited the Boeing 707 and VC-137 accompanied by Soviet air craft designer Antonov N. Tupolev and other aviation officials. He gleefully signed a plaque in "Soviet plenty of pride" of the visitors of the plane.

"Aviation industry must try to make accounting losses," he said. "All air craft industry must free from each other. That is a very good principle."

"There have been many mistakes," asserted Col. Charles Walker, USAF aircraft officer and forums as a test in Moscow. Tupolev is credited with helping to design the Tu-4 four-engine bomber and the Tu-27 transport. Both USAF B-52s that landed in the USSR during World War II and were recovered,



Project Mercury Pressure Suit

Full pressure flight suit selected by the National Aeronautics and Space Administration for the Project Mercury non-manned flights, is a modification of the B-5 Goodrich developed Navy NB-4 flight suit (AVW June 26, p. 315). Mercury did not differ from the Navy's in its selected seating for heat and radiation protection, its seat-type orientation, and its Air Force type certified mass gamma. Flight suits will be experienced during Mercury flights, increasing powered only upon failure of capsule pressurization. Goodrich will supply 28 units under \$75,000 contract.

# GE System Stabilizes Thor Nose Cone

By J. S. Butz, Jr.

**P**HILADELPHIA—First reentry of an nose cone, that began its reentry headward and the first flight designed of a three-axis stabilization system suitable for use in an interplanetary vehicle were accomplished during a recent firing of a Douglas Thor intermediate range ballistic missile from the Air Force Missile Test Range, Cape Canaveral, Fla. Nose cone payload and instrumentation were provided by the General Electric Missile and Space Vehicle Department here in Philadelphia.

A 16-mm camera placed in the nose cone is oriented enough to be used in the stabilization system to bring back the most complete U. S. film to date of a ballistic missile flight and the earliest obtained from an altitude of 300 mi. (See pictures.)

It has become standard practice over the past year for the Air Force to increase the altitude of the large high-lease missiles fired in weapon development programs by simultaneous fitting them to test equipment for space vehicles and to conduct scientific experiments above the atmosphere.

The 3,500-lb. Thor flight on July 24 provided a good example of the "piggy-back" job of combining the test of a test item with a mission with basic work needed for the future.

## Primary Objective

Primary objective of the July 24 flight was to demonstrate that the three-axis control system in a General Electric Mark 2 heat sink type reentry vehicle could turn it over in case the vehicle made a backward reentry, so that the heat shield would be facing forward. This vehicle is one of the standard series developed for the Thor and Atlas missiles.

The possibility of a backward reentry is a very important consideration for heat sinks, says George M. Miller, one of these resemble truncated cone shape and this truncated nose cone shape will fit either forward or backward. They are reusable, however, and while we're preventing the establishment of stable, laminar flow conditions over the heat shield.

Therefore, there were some initial heat-shield control actions using six jets to make certain that the heat shield is facing forward and stabilized to ensure that a successful reentry can be made. On the July 24 flight, the stabilization system was specifically programmed to initiate a backward reentry, and once that had been established, the system was released to perform its

design function of stabilizing the nose cone in the forward attitude.

The gas jet control system is thus flight set of the type specified for a reentry nose cone, but the reentry and separation of the stabilization system was more elaborate and advanced than any tested for an earth-centered ballistic weapon. Two sets of stabilizers are in all that is required for an IRBM or ICBM warhead and this can be accomplished with a number of well-proven and reliable devices.

The stabilization system used on this test is advanced enough to be used in the reentry stages and reached a space velocity of approximately 15,000 ft/sec. This was the first flight involving a reentry in which two sets of stabilizers were flown simultaneously around three axes. This is a prime requisite for interplanetary travel.

The measurement infrared system, sun radius and digital computers which were the heart of this mission were produced by GE's Missile and Space Vehicle Department, customized for the complete Mark 2 series, refined after a development program which depended upon design data obtained from previous "piggy-back" flights, and to make scientific measurements above the atmosphere.

The three-axis stabilization system that flew in this test consisted of two infrared sensors to measure the horizon and provide information in the pitch and yaw planes. After these sensors had informed and the nose cone had assumed its final vertical, a sun tracker was used to stabilize in the roll plane and prevent the vehicle from spinning.

The value of the type of system for use in interplanetary travel is that it can operate in a natural as well as an earth or planetary coordinate system and can transfer between the two as required, depending upon the requirements of a planet.

The complete system includes a digital computer between the sensors and the gas jet control units to receive the observation of the three axes planes into command for the controls. A 2.5 lb. computer performed this function on the Thor flight. The infrared sensors weighed about 2 lb. and the sun tracker approximately 6 lb.

Other more advanced units developed at the GE project include an infrared sensor digital computer package which goes commands directly to the control system, that weighs less than 2 lb. Sixteen packages exist or are in development for very small ion thruster and ion tracker units. Depending upon the mission, these three types of instruments may be combined to provide

stabilization and control about three axes to less than 2 deg.

The usage of the infrared sensors was based upon infrared instruments made above the atmosphere during a ballistic missile flight about a year ago, one during the day and one at night. These measurements showed exactly the difference in infrared radiation of the earth and its atmosphere and the quality of the interface between the two. Two types of infrared cameras were designed as a result of this work, one which looks at 90 deg. off the horizon and one that looks at all 180 deg. Each of these is able to focus and stay locked on the interface between the earth and the atmosphere to an accuracy of 1 to 10 deg. The device with the larger viewing field is useful at great distances from the earth.

## Sun Tracker Design

The sun tracker at basically a simple instrument. It consists of a box with a slit in it and a long strip of sensitized material on each or behind the slit and perpendicular to it. There is a break in the sensitized strip so that if the slit is facing the sun directly, none of the light falls on the strip. If the sun is not seen directly by the sun, the light comes in the slit at an angle and causes a current to flow through the sensitized strip. This signal is sent to a microprocessor which then drives the variable control system so that the tracker will always orient itself so that the slit and the light fall on the sensitized part of the sensitized strip. The difficult part of the design of such an instrument is to get the exact geometry of the slit and the sensitized strip, the orientation of the device etc., for a given mission.

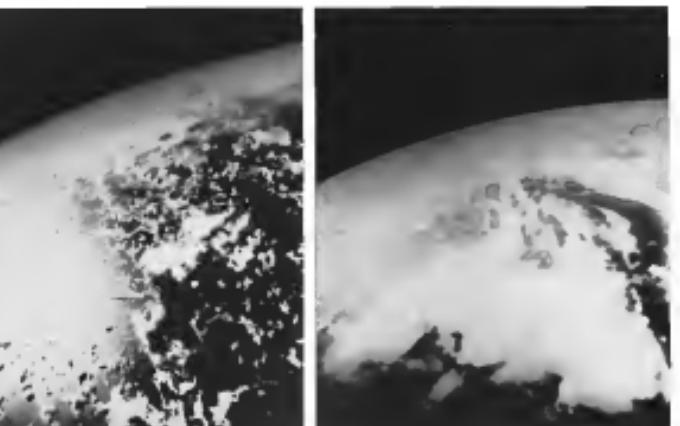
To flight monitoring of the stabilization and control system in the Mark 2 and other types of heat sink nose cones has been highly successful using telemetry. A look-up data memory system was designed originally to take into account vehicles in the event telemetry did not prove completely satisfactory.

This system consisted of permanent performance data in tape form, a small capsule which was inserted into a nose cone after reentry had been completed. This capsule has a flotation system and several devices to aid in location and recovery on the earth's surface.

It was never intended to recover the complete heat sink nose cone because a detailed inspection of its surface is not necessary at this stage of old-line type nose cones. The successful recovery of several of the data capsules ejected after reentry by the heat sink vehicles has contributed to growing knowledge of reentry and recovery techniques.

## GE-Thor Nose Cone Photographs Atlantic Missile Range

Cape Canaveral, Fla., is slightly obscured behind upper left of a 16-mm film. Douglas Thor intermediate range ballistic missile lower right left in a photo made from a General Electric nose cone after separation at a reentry speed of about 4,000 ft. sec. Upper right photo made of General Electric Island group upper control section of the missile. Photo made from a nose cone after separation from nose cone assembly (See NMW July 25, 26). Nose cone section, left earth curvature is evident and nose is stabilized in all three axes, using sun tracker, infrared sensor and small computers. View is downstream toward British West Indies. Antigua Island is at upper right. In photo of bottom right nose cone shows beach that covered about 120,000 sq. mi. of ocean.



# Defense System Coordinates Nike, Hawk

Washington—Mobile air defense systems designed to coordinate the efforts of up to eight anti-aircraft missile batteries and developed by Hughes Air Craft Co. for Army use was demonstrated here last week during the annual meeting of the U.S. Army Arms Systems can handle either Nike or Hawk batteries or a integrated mix of the two missiles.

The new "site packet" air defense system, known as the AN/MSQ-15, is now in limited use with Army units in Europe. A second AN/MSQ-15 has been delivered and is undergoing the control of a larger number of Nike and Hawk batteries over a much expanded area and designated Mobile Monitor is undergoing evaluation by the Army Air Defense Board at Ft. Bliss, Tex.

The MSQ-15 provides a central point for deploying all aerial targets on a local area together with push button

controls which enable an Army commander to instantly engage targets in each of several Nike/Hawk batteries as well as to monitor their progress in tracking and shooting down the targets. The system greatly accelerates the assignment of targets and weapons battery strengths over the manual-area communications techniques formerly used.

The operation is initially monitored in a man-and-machine time share mode, since as the main controller for the system, the operator initially also can be installed to control his own target. This can be achieved inside the mobile monitor which displays aerial targets detected by a central surveillance radar or by a central surveillance radar or by other means as defense radios.

To assign an target, or group of targets, to a specific Nike/Hawk battery, the battery commander simply

pushes a small control to position a small corner around the target map on the solid state scope, jolts a button to indicate the type of weapon selected to be used, then pushes another button corresponding to the battery being assigned the target.

This naturally transmits a message to the desired battery, causing a search radar to appear on its tracking radar scope to show the target or targets as assigned by its master. When the human radar operator also can be installed to control his own target, this is automatically transmitted to the operator's own tracking and display unit on the master radar screen.

This enables the commander to determine whether the battery is tracking the correct target. Radar operators thus report back when their radar is on target and when the target is within range of the search and on the effectiveness of engagement using push buttons. All such information is displayed for the battery commander.

In addition to the mobile operations control, MSQ-15 consists of a track mounted anti-decoy unit located at each battery site which converts messages from operations control into appropriate displays and converts battery operator inputs into suitable messages for transmission back to operations control. These messages which are transmitted by digital links can be transmitted to units at least four. When used with Mobile Monitor, where individual missile batteries are which dispersed, the anti-decoy equipment also contains data on target locations for difference in location between control of defense radar and the particular missile batteries.

The MSQ-15 is being produced in Hughes Aircraft Co.'s Systems Group Division, Calif., under a \$50 million contract awarded in 1956.

First unit was delivered to the Army last in 1959 for evaluation at Ft. Bliss and first officially accepted in March 1960.

Lt. Gen. Arthur G. Trudeau, Army chief of research and development, told the AUSA, resulting that communications and electronics long enabled the Army to make maximum increases in its command and control capabilities, but he warned soldiers of a need for more standardization. Today's total electronic controls are forcing to build up their own electronics capability, and that this trend is resulting in a fragmentation of standards. One result, he said, is the appearance of similar but non-standard items in various missile systems, complicating maintenance and logistics problems.

Along with an urgent need for standardization, Trudeau stressed a require-



AIR BATTLES can be monitored and targets assigned to missile batteries from control of tracked display stations of Hughes Aircraft Co.'s air defense system's command center. System is being produced under a \$50 million Army contract.

ment for development of more efficient machine tools. He said the way for advanced machine tools to make the production process more efficient was a major challenge to industry.

Trudeau has ordered preparation of a classified technical manual of guidance documents to concentrate on the early stages of the Army's mobile monitor development program and on its long range plan. Purpose is to give qualified contractors clear and goals that can help to bring the Army defense R&D research program.

The Army chief of research already has a special division defining its guidance development requirements for industry.

## GE Will Develop Army Turbine VTOL System

Washington — A turboshaft-powered ducted fan propulsion system for VTOL aircraft will be developed for the Army by the General Electric Flight Propulsion Division.

GE will develop a propagation section which uses bypassed turbine engine air to drive a turbine wheel attached to the rim of a ducted fan for lifting a VTOL aircraft, thus using conventional turbines thrust for forward flight.

Army contract calls for fabrication, test and analysis of a prototype system.

GE system will use a rotor to direct the atmospheric air through a ducted fan into an annular duct around the lift fan. Lift fan will have turbine blades attached outside its rim, and the attachment will be rotated downward through the tip turbine, driving the lift fan and generating a certain amount of duct thrust.

Propulsion will be one of the group developed by the GE Small Aircraft Engine Department which includes the 16A, 18B and 18J.

In VTOL operation, the lift fan would be used for vertical lift, with the thrust vector controlled by not vanes. As the VTOL aircraft moved into flat field flight, the ducted fan would be ducted straight down the fan and cause steering the turbine engine to use for forward thrust.

GE says the system is designed to obtain a steering deflection angle from the turbine engine in flying flight and to set the lift fan to maintain certain power in vertical takeoff and landing procedures.

Systems can use either one or two engines. Fan could be fitted in the fuselage between two propellers or dual fans could be used on the wing on either side of a propeller installation. GE said a VTOL transport planned with four of these units could carry a 4,000 lb payload 600 miles and at speeds ranging up to 310 mph.



Lacrosse Fired in Army Exercise

Army Master Lacrosse surface-to-air missile missile is about to fire (above) during Army exercise. Below, an angle trailer (foreground) is adjusted to pick up signals from Lacrosse as it is rapidly towed to target. Power supply unit at right, below, and a computer and a target and director trailer are at left, below. The Lacrosse weapon system also employs a target ranging set to determine target range and direction of a target. The operator of the target ranging set has his equipment by sightline through a lens or binocular station. Lacrosse, positioned by Master C Co. in Orlando, Fla., a capable of delivering a nuclear, thermonuclear, or conventional warhead, before one is verified.



# Pace Defines Views on Industry Hiring

Washington—Lure Pace, board chairman of General Dynamics Corp., told the House Armed Services Committee last week that the right of sailors to sue their protection agent in an attempt to defense contractors to influence the spending of public funds is clearly inextricable weapons for profit profile.

In this connection, Pace said the subcontractors' contract arrangements with the U.S. Navy "should be as simple as possible."

Pace stressed that the possibility of a contractor influencing the use of procurement funds is such a bad idea that opportunities for inappropriate decisions should not be granted. He recommended:

- That no prohibition is placed against engineers and technical personnel going directly from military service into civilian industry, employment. Subcontractor members concurred on this.
- That there is a two-year cooling off period before officers leaving "their contact with industry" while in the service could be required by defense contractors. Pace added, "I believe that the best knowledge of our industry can come from our own men."

Schleske, critical of AFAs' advocacy of a single service as an example of its aggressiveness, said, "There is no AFAs' fault if AFAs' members do not agree with S. Hatch's proposal of the reorganization of the Budget and in Senate, or if AFAs' members do not implement it in 1983 as members, vice president of General Dynamics.

- That the minimum pay of sailors off-duty should be increased while this is within civilian government practice.

Pace added that the joint situation would end if military and government were able to talk to each other. He said that contractors should still work in military procurement as much as the integrity of race is the determining factor.

## Assistance Testimony

Pace was the leadoff witness, followed by others before the subcommittee last week following two days of hearings into the activities of major service organizations—the Air Force, Army, Navy, and the U.S. Army and the Navy League. Statements on the financial status of the three organizations included:

- Air Force: AFAs' total 1975 income was more than \$1.2 million. Army, Army's was \$182,517, the Navy League's \$47,947.

- 1976 advertising income of AFAs' increased 10 percent, and Service Fund's was \$336,000.

The 1975 advertising income of Army, Army's "Army" magazine was \$43,492; Navy League's "Navy" stood at \$72,000.

Pep Holbert said that the subcommittee intended to determine the

sign and extent of the operations of associations that have availed itself in influencing public opinion and the Congress. The subcommittee had asked questionnaires to 30 defense organizations, including Aerospace Industries Association (AW, Aug. 3, p. 31).

AFA President Peter Schleske told the subcommittee that AFAs' interests in objecting to evaluating the weapon systems of contractors and that we are not the exclusive ones and that the Navy, the Air Force, the Army, are the Army of the U.S. Air Force.

Both Army, Army vice-chairman president, retired Lt. Gen. William L. Welsh, and Navy League President Frank T. Gilliland responded that their respective foundations, Gen. Welsh said, did not "allow" obtaining information from Army, public information person, Jameson, said, "If we can't get the Navy we have no reason for existing."

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Quantus Carries Extra Pod on Boeing 707-420 Jet

Spare Rolls-Royce Conway backjet engine is hung in an extra pod before wing of a Quantus Airways Boeing 707-420 Intercontinental jet airplane. Called Pad PA, the static engine is used during flights of hard-to-reach parts, maintenance and overhauls under the older static engine suspended from the front wing spar. In two flights to the Boeing plant yesterday from London, the extra pod was used to bring spare engines to the airline's fleet. The pod will be used during standstill operations along the airline's route. Pod can be carried during normal operations.

## Crash May Cancel Coelco Project

Pata-Systems may drop its California test flight program as a result of the accident's serious destruction when it crashed and burned during a recent test flight.

Test pilot Augusto Meisel escaped with slight injuries following ejection from an altitude of less than 250 ft. The stricken aircraft, which flew May 27, burst into flames when it hit the ground.

Coelco aircraft was built by North American in Sacramento. Powerplant was a specially tuned Atar 1020. The test flight also was part of the Coelco's early prototype aircraft. Success will be forced to defer the project which has been under development for over three years. French government has been reluctant to finance the program.

First spans substituted the accident follow-up initial attempt in March to convert from vertical to horizontal flight. Officials at the flight test center at Mojave, Calif., said the accident probably destroyed the test aircraft. The test aircraft had been flying the California course, having completed several high-altitude intercepts, which research had been successful, before it tried to stabilize the aircraft for its vertical descent. Seeing a lack of control, Meisel declared an emergency and ejected.

Coelco test equipped with a low-altitude type aircraft seat developed by Siddeley. Ejection at 275 ft. Meisel's skin broke open at an altitude of about 12 ft.

## News Digest

JAMES L. ANSEL, president of Pratt & Whitney Aircraft, died June 10. He had been associated with the company since 1946, and was elected to the board of directors in 1959.

Consolidated Electronics Corp. received a \$39,600 contract from NASA's Goddard Space Flight Center for development of miniature mass spectrometers to be placed in a 15-in.-diameter satellite to be orbited in 1980 and to monitor and analyze elements of the upper mesosphere in the upper atmosphere, the company said.

Lockheed Aircraft Corp. reported sales increased in the first half of 1976 to \$1,041,400, up 11.4% above the \$962,573 in the first half of 1975. Total net profit for the period was \$95,749, up \$17,400, or 21.6% to \$112,514. Share of the 1976 profit was \$0.14 a share, up 15% from \$0.12 a share in 1975. Turnover from the California plant in the El Cajon tube prep/transport program was lowered for the fiscal year as the firm's backlog of orders declined.

Rebelco Aviation Corp. reported sales of \$109,812,737 and net income of \$11,757,597 for the first half of this year, compared to sales of \$96,374,182 and net income of \$11,326,000 for the same period last year. Earnings for the six months this year were 80¢ a share, compared with \$1.04 a share for the same period last year. Breeding in el-

ectronics Corp. of America will develop communications networks to link Mississauga IBM 3090 and laser-controlled centers (AW, Aug. 3, p. 93) under a contract awarded to Boeing Aerospace Co., Mississauga Assembly and test center. Boeing, Mississauga, Inc., has assumed an additional \$1,990,000 contract for the ground portion of Mississauga PCMU/351 telemetry equipment from Boeing Radiation. Inc. Boeing received a \$4 million contract for airborne telemetry equipment for Mississauga (AW, July 13, p. 32).

Consolidated Systems Corp. started a \$39,600 contract from NASA's Goddard Space Flight Center for development of miniature mass spectrometers to be placed in a 15-in.-diameter satellite to be orbited in 1980 and to monitor and analyze elements of the upper mesosphere in the upper atmosphere, the company said.

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Convair Red-Eye Missile

Refugee team guided missile teams soon will be developed. Convair (Division of General Dynamics) will lead the development and management of the program, which will be headed by Alan Becker and George M. Muellner. Becker, now director of Convair's Space Division, will be succeeded by Robert J. Gosselin, who has been manager of the Space Division's space and strategic missiles program. Gosselin will be succeeded by Alfred G. Hirschmann. Hirschmann, a vice president of Radian Manufacturing Co., will be appointed to the new position. Becker is a former senior vice president of Convair.

# AIR TRANSPORT

## Ozark Pegs Growth to Federal Subsidy

**Midwestern airline, now starting turboprop service, sees basic role as non-competitive with trunklines.**

By Glenn Garrison

**S**T. LOUIS—Ozark Air Lines has kept its current rate expansion and stopover program to the point that local service carriers must rely on federal subsidy for future growth.

The midwestern airline, which last week received the second of three Fairchild F-27 turboprop transports and has monthly seat or route mileage grow 40%, wants to remain a local service carrier. Ozark thus belongs to the school of thought espoused by some financial sources in the controversial local service financing question (AVW June 8, p. 37).

Ozark management set out the carrier's role in the transportation picture as non-competitive and not competitive with the trunk carriers. And because Ozark is part of the job to serve small and intermediate points where traffic and revenue are relatively light, the airline says no better fit can be found, such subsidy is still imperative.

Out of the largest local service carriers, espoused its operations last March from 18,397 to 26,918 scheduled revenue miles a day in activating new routes started in the Seven States Area investigation Case of the Civil Aeronautics Board. In fact of 70 high performance and four standard Douglas

DC-3s now serve 52 cities in 18 midwestern states and traffic runs about 50,000 passengers a month.

The carrier forecasted 10 F-27 purchases through the CAB Concentrated Loan Program, costing \$2,118,000. It also has leased 332,044 additional dollars in aircraft stock to broaden its market base and to provide \$551,510 for ground support equipment, development and working capital.

In helping the smaller points with the big cities of the Midwest, Ozark competes with the trunklines at only a few points and 70% of its traffic is non-stop.

Local service carriers can growth not only on their route patterns but in their "interpositions," in Ozark's view. Ozark, it appears, means a function that is more than all the other local service carriers do. It said and it never ceases to become a regional carrier.

Regional is a possible community-type transportation system proposed by Allegheny Airlines President Leslie G. Brown (AVW April 8, p. 30). Ozark believes it is a good approach for Allegheny but not for Ozark. Brown's scheme Ozark's business is so preponderant and one of competing with the trunk carriers, interpositions are necessary to protect the passenger overall trip.

A major problem faced in CAB and the trailer industry, in Ozark's view, is the expanding need for government support because of the expanding total of points served. While the trunk lines and jet plane route has reduced losses of increased efficiency of open route, the cost of fuel is nevertheless greater. The Ozark spokesman believes CAB will devise a way and rate for route pricing that balances incentives to keep costs in line and not to expand service.

In this connection Ozark has effected a reduction in its minimum cost of the DC-3 from over \$54 to under \$52 per flight hour, including increased wage

costs of about \$1 per flight hour. Ozark expects to prove out its initial F-27 program within about a year of start of service. FibreCordill and Trans World have offered for this first phase as the maximum number purchasable. If the program proves unsatisfactory, we are confident that it would be appropriate for the present stage of Ozark's development, according to FibreCordill. The telephone and cable car will be a replacement for the carrier's DC-3 but as part of no substitute fleet.

Added capacity rather than frequency is needed as some suggests, while others there is probably little prospect of filling additional capacity. Ozark's DC-3s have 21- and 27-seat configurations. The F-27s will seat 40 and will acquire at least eight more passengers per mile than the DC-3 is capable of some economic results. The F-27 also can compete with transline equipment on the five Ozark route segments that are noncompetitive.

The new aircraft is expected to be particularly useful at Chicago where 25% of Ozark's traffic is destined and where frequent stops are required to serve all passengers. Another advantage of the DC-3 is the hub western locations that attract seasonal bookings. In 21 passengers during the winter, if weather permits to be seatable, the hub 27 seats can be filled. Ozark's job schedule called for 35 monthly departures from this city.

Ozark's turboprop will go in service between cities that in 1958 carried 44.8% of the airline's total traffic. Only two cities not on the high density routes of Ozark's routes will be served by the F-27.

During the first year of operation, the carrier expects to get a 6 hr. 45 min. average delay attrition from its F-27s, or 5 hr. 27 min. in DC-3s, in the period from June to Dec. 31, in that period.

Financial effect of the new routes will be estimated by Ozark analysts who needs of \$4,562,000 for the year ending Aug. 31, 1960, as compared with \$2,741,000 for the year ended Feb. 28, 1959, and \$2,523,000 for the year ending Aug. 31, 1959. For the year ending Aug. 31, 1961, revenue will be \$4,75,000, and for the year ending Aug. 31, 1962, the sum will be \$5,350,000, at Ozark's estimate.

Ozark selected the F-27 as the aircraft best suited to its particular needs, saying that the variation in route length, the local service carriers, two different operational as well as traffic situations, Ozark's own needs lie over a low, flat area and the highest point in its system is 1,360 ft. Its average stage length is about 80 mi. Under the given conditions, Ozark's studies showed that the most efficient piston types had higher seat-mile costs than the turboprop in addition to the ob-

solute of the piston aircraft. Ozark shipping a record for a loss for its F-27 program was reported by Ozark to CAB in its application for a loan guarantee, as follows:

"Ozark Air Lines has handled its major financing with the Bank of St. Louis since the beginning of its operations. However, it is anticipated that the financial resources of the F-27 program will involve approximately \$15 million in excess of our present financial requirements other than its handling of through long term bank loans. Because of the uncertainty of the market for such funds, this idea was discarded."

In its attempt to secure loans on a guaranteed loan basis, Ozark believes that if explored the market for equity, bank, direct and by arrangement of the experience of other local service carriers that have negotiated equipment leases. Except for the free-float proposal made by Wold and Associates which would have enabled this additional cash in a lease-option program, no other arrangement could be specified by the basis that they would not consider a lease for as long as a 10 year period without a government guarantee.

## France Gains West Coast Stop

Washington—France bid last week access to the U.S. West Coast in a non-prohibited sector at the conclusion of bilateral negotiations in Paris. The agreement sealed the end of an impasse that began over one year ago when the French demanded their air transport right with the U.S. (AVW July 25, 1958, p. 36).

The new proposed bilateral which came still be formally ratified by the two nations does not, however, give France the principal goal it had sought—a New York-West Coast route (AVW July 17, p. 36). Here's what it does provide for France:

- Full rights from France to Los Angeles or San Francisco;
- Full rights from Paris to Seattle as a Pan-American route in effect;
- A third rights from Paris to a New York-Washington route;
- Route from New-Caledonia to Tahiti to Honolulu and beyond to either Los Angeles or San Francisco.

U.S. carriers or lines were granted the right to serve both Maroc and Senegal on European routes. Under the old pact, U.S. airlines had authority to serve only one of these ports. In addition, American carriers received diplomatic operating authority on the New-Caledonia and Tahiti route granted the French.

State Department officials laud the significance of the agreement for the two nations.

France demanded the 13-month pact last year after failure to conclude the U.S. S. that the French should have "double track" rights, or designation of two routes granted U.S. carriers. Major concern of the French was a desire to not risk on both the number of American carriers serving France and those control of the route operation.

French diplomats also pointed out that, while the U.S. San Juan-Buenos Aires-Montevideo, Paraguay, and Trans World Airlines serving France, only France entered that country. U.S. agents stressed that was France should not have any more routes than already had.

In New York, Trans World Airlines said it was "pleased" that the French and U.S. governments had reached agreement on the bilateral. Pan American World Airways was less than pleased.

Rene Pons, France's representative of the treaty—which Frenchies expect a two-and-a-half days deal set aside was the fact that the large increase in sailing capacity from the introduction of U.S. jet transports would seriously erode Air France in the New York-Japan market.



INTEGRATION of Fairchild F-27 turboprop transports into Ozark Air Lines' route pattern is detailed above. F-27s will serve city pairs that generate 45.6% of its total traffic.

Associates, New York City. These negotiations were broken off because of the inability to obtain financing for longer than a five year period.

Discussions were also held with Caudron, Farman, and Co., as on developing routes in Chicago, regarding the terms and possibilities of loan guarantees. However, the financial resources of the F-27 program involved approximately \$15 million in excess of our present financial requirements other than its handling of through long term bank loans. Because of the uncertainty of the market for such funds, this idea was discarded.

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## Another First in the West by Western



### Western electric JETS... sparked by AC Jet Igniters

Western Airlines presents another first in flying between major cities of the West with its new electric/JET service. And the Electra's Allison engines are sparked by AC Jet Igniters—quality made by the manufacturer with a long list of pioneering firsts in the field of aircraft spark plugs.

### Efficient DC-8B Service... sparked by AC Aircraft Spark Plugs

For its DC-8 fleet Western wants reliability, too—high performance spark plugs with low prematurity removal and least maintenance delays. That's why, after extensive test evaluations, Western is now equipping its fleet with AC Aircraft Spark Plugs. Why not test them yourself?



Besides its fleet of 14 Western aircraft, Western also owns and operates 10 Beech 1900s and 10 DC-8s. The airline's 100-seat aircraft are powered by Pratt & Whitney JT8D-19C engines. The 1900s feature the same AC 101 and 201 spark plugs as the Pratt & Whitney JT8D-19C. These are the result of extensive research and development work which began during January, 1978.



DESTERRED BY...

Kirkland Corporation • Diamond Aircraft Supply Corporation  
Pacific Aerospace Corporation • Southwest Alternative Company  
Standard Aero Engines Inc. • Van Dusen Aircraft Supply Inc.

## Airlines Modifying Electra Wing To Cure Skin Cracking Problem

By Robert H. Cook

Washington—Wing structures of the Lockheed Electra transports of American and Eastern Air Lines, as a result of stress of wing deflections created by the manufacturer in the last three months, show signs of skin cracks caused by Eastern aircraft, one on a Western Air Lines transport and the other on a Lockheed test plane.

From 7 in. to 10 in. in length and running parallel to the cracks appeared in the front edge of the wing top planks, which is near the rib bulk head on the leading edge, and in all cases originated directly over the large rib carrying the leading gear loads. That rib is located outboard of the point of impact, according to the manufacturer.

Cracks were discovered in both right and left wings according to Federal Aviation Agency reckoning.

Early suspicion that cracks may have been a byproduct of the Electra's vibration problem (AW, Mar. 1 p. 17) were unfounded, the FAA spokesman said, as the basis of Lockheed stress testing and analysis. Those tests in detail that the skin damage resulted from excessive wing skin tension caused by vertical load on the leading gear which were transmitted to the wing skin.

Tests also showed that the damage was not caused by wing loadings from excessive weight or bending of the skin.

Although both of the cracks in the Lockheed test plane and Western's aircraft were located in leadings which crossed the Electra's design requirements, Lockheed says that the test indicates that the problem of wing skin cracks is a matter of design strength rather than an actual structural problem.

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Although both of the cracks in the Lockheed test plane and Western's aircraft were located in leadings which crossed the Electra's design requirements, Lockheed says that the test indicates that the problem of wing skin cracks is a matter of design strength rather than an actual structural problem.

### Lockheed Tests

Lockheed's factory modification to correct the problem has been to install an aluminum plate, one-half inch thick and four inches wide, and 42 in. long, in a diagonal position across the 10th and 11th cusp from the middle of plank No. 2 to the middle of plank No. 6. The plate sits as a bridge to lift wing skin from both sides, preventing the skin from sagging and reducing local leading edge stress to a minimum. On the aircraft which have experienced wing cracks additional doublets are now being installed.

To substantiate their belief that the damage was caused by those stresses from the main gear, Lockheed

engineers conducted tests at flight loading and two loads with skin plates placed on the wings of the company's test plane.

Analysis of the results showed that vertical deflection of the leading gear support rib under loading and two loads caused the wing box to arch in a chordwise direction. Weight of the rib itself instead of the rib itself tended to hold the wing surface down to prevent the arching and resulted in a stress concentration at the point of impact.

At the spine tip of the wing planform, the skin was lifted by the rib itself from each side, allowing the skin to sag and resulting in high stresses at the point of impact.

### American Modifications

American Airlines experienced trouble with the wing skin crack problem but has made the modification recommended by Lockheed. Complain to no place excepts approach much to do with the aircraft going to New York for the repairs.

American also has completed engine modifications to seven of its 16 Electras.

In remaining 18 Electras on order will be delivered with the modifications made by Lockheed.

The modification at Eastern, which is more than one third complete, requires eight days per plane and is done in the company's Milwaukee maintenance shop.

All 31 Eastern Electras requiring this fix are expected to be modified by the end of October. Seven others will be modified by Lockheed before they are delivered.

### Air-India Supported For New York Route

Washington—Air India International was a Civil Aviation Board committee recommendation last week, for a longer-term route from India to the United States via a new route from London to New York.

Executive John A. Cannon said his recommendation is based on the public interest and in accord with a bilateral agreement signed between the U.S. and India in 1976.

Air-India presently operates a fleet of 10 Lockheed Super Constellations and has enjoyed three Boeing 707-300 jet aircraft for defense early next year. Initial service to New York from London is planned for March, with three

round trips a week for the Boeing 707 and two round trip cargo flights utilizing the Super Constellation, the executive added.

The airline told the CAB committee that it expects to achieve a load factor of at least 80% on the new service since the 1975 load factor on the India-U.K. Kingdom route was 65%.

## TWA Registers Profit In Half-Year Report

Washington—TWA World Airlines reported net income before taxes of \$15,972,000 for the first six months of 1979 as compared with losses of \$13,923,000 for the same 1978 period.

In another mid-year report, KLM Royal Dutch Airlines said it recorded a net loss of \$571,000 for the first half of 1979 as compared with a loss of \$376,000 for the same period last year.

TWA had revenues of \$159,596,000 for the first six months of 1979, up 10% over the same period last year. After removing \$3,495,000 for write-offs, the airline had a net income of \$15,972,000 or 23 cents per share, up \$574,000 short of earnings last year.

TWA attributed revenue gains to operations with the Boeing 707 aircraft, which have been flying with about a 94% load factor and a revenue-per-mile air fare distance record of better than 75%. The carrier also cited tighter management control and expense.

KLM had total operating revenues of \$61,174,000, operating expenses of \$68,306,000 and an operating loss of \$4,614,000 in the six-month period, down from \$1,083,000 four feet of air craft and \$5,576,000 from ground services, the airline said. Total assets, with a loss of \$500,000, reflected reclassification, produced the \$571,000 net loss figure. "The airline's act loss is equal to minus 40 cents per share," said Other airline financial reports:

• Western Air Lines reported first half earnings of \$1,394,074 or \$1.37 a share on total revenues of \$27,912,161. Comparisons with the first half in 1978 show that 1978, which was dramatically affected by a pilot strike, total revenues showed a 42% increase from the \$19,642,761 in that period. Earnings for the first half of 1978 was \$1,473,518 at \$1.61 a share, but this reflected 95 cents a share due to a change in property tax imposed with only 6 cents a share from state sources this year.

• Midwest Airlines showed a first half operating income of \$99,564 compared with an operating loss of \$22,810 for the same period last year. Interest and other expense produced a net loss this year of \$22,713, occupied with a net loss of \$16,962 last year. Total revenue this year for the period was \$51,165,208 compared with \$41,115,568 for the same period last year.

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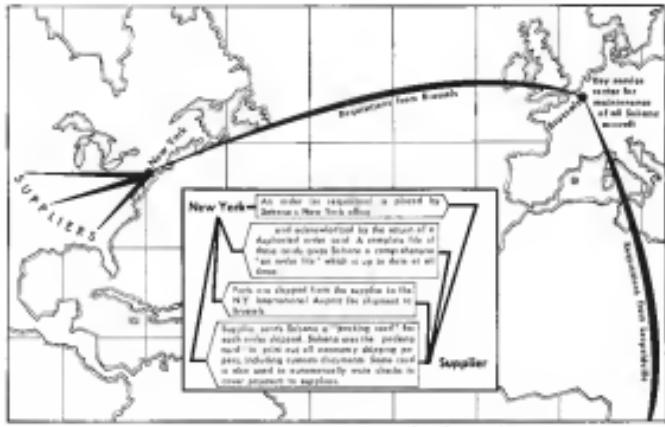
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THREE-CONTINENT procurement network developed by Sabena Belgian World Airlines includes radio between Brussels and New York.

## Sabena Procurement Net Keyed to Jet Age

New York-Sabena Belgian World Airlines has electronically streamlined a three-continent purchasing network to meet new demands imposed by the advent of jet transports.

Sabena has five Boeing 707 Intercontinental jet transports on order for delivery later this year and early in 1969. Acquisition of this jet equipment creates additional of possibly 20,000 to 30,000 items to a Sabena inventory which already includes about 180,000 different items, according to M. Gaston Filion, manager of the airline's North American Office, Technical Procurement Division, in New York.

### Supply Pipeline

The Diamond Office is the operating end of a supply pipeline from New York to Sabena centers in Brussels, Belgium, the key maintenance center and Leopoldville, in the Belgian Congo. Next everything is moved to stock depots at Brussels and Leopoldville or manufactured in the U.S. and sent to foreign-based aircraft wrecks, according to Filion.

An illustration of the procurement network reveals Filion said that in one recent year, Sabena purchased for aircraft, engines, engines and spare parts totaling \$12,132,594.50. In the

same 12 months, about \$14 million worth of parts was withdrawn from stock for use on the entire system.

To meet jet age problems, Sabena adopted Air Transport Annex Specification 200, a standardization system making use of common language media such as paper tapes and punched cards.

For use by the airline and its suppliers, two major databases developed by Sabena is a radio net connecting Brussels, Belgium, and the New York office, system now in its test phase but may become standard practice.

Sabena instituted the system with one of its major suppliers, Douglas Avi-



CODING tape from radio transmission is fed into IBM reader to prints order cards.



## FRENCH FLIERS CONQUER ANDES!

MERMIZ AND COLLENOT  
LINK ARGENTINA, CHILE



Santiago, Chile, Feb. 2, 1958.—The first nonstop commercial flight from the Argentine port of Bahia Blanca to Argentina and Chile was completed today when Jean Mermoz and Alexandre Collenot landed their Lockheed Super Constellation after a 300-mile flight from Buenos Aires, Argentina. The nonstop flight was made despite the temperature and relative difficulty to prove the way for a regular commercial air service between the two countries.

**FIRST IN INTERNATIONAL AIR TRAVEL!** Since the very beginning of international flight, the exploits of French aviators like Blériot, Bouscaren, Nogues and Mermoz have made aviation history. Air France is proud to continue this tradition of French leadership in aviation by offering the most non-stop flights both ways between New York and Paris and the fastest jet service between Europe and the Middle East. And next year Air France will put into operation one of the largest pure jet fleets in the world.



# AIR-FRANCE

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## Douglas DC-8 Production Tempo Increases

Five Douglas DC-8 jet transports are lined up at Douglas Aircraft's Long Beach, Calif., plant prior to starting certification tests at Edwards AFB. Assembly of 50th airplane is under way. Planes shown here will go to Delta, Pan American and United Air Lines; five jets on line are Douglas-owned and will lease to C-131 nightjar transport. Below: A fleet of six DC-8s which will be operated by Trans-Canada Airlines (SW Aug. 3, p. 17). Another 16 sets of production DC-8s to be produced by Fairchild-Republic by year's end, each producing 17,300 hr. these. Trans-Canada plane now is undergoing flight test program at Edwards.



each. Gru and Ellifson added "within two years we expect to have marketing agreements with all our major suppliers as well as some of the supplier manufacturing concerns and some distribution." He pointed out that Sibens has doubled its ability to process purchase orders with Douglas, through use of the system.

ATA Spec 200 first was put into operation by United Air Lines last year in cooperation with Douglas. ATA spokesman and others take about 15 months to reach peak efficiency.

Another reservation of Spec 200 is tracking of paper work so that a single card processed on an International Business Machine accounting machine can:

- Print the order.
- Obtain verification from the supplier.
- Furnish documents needed for export.
- Make payment to the supplier without any requirement for a conventional invoice covering the cost.

That's it, it works. Sibens keeps a file of purchase cards for each of the parts or items supplied by a given manufacturer, in effect, a supply catalog developed Procurement Data Cards and Procurement Data Reference Cards.

Thus, when inventories analysis indicates that stock levels in Long Beach

or Brussels are in need of replenishment, procurement clerks are called for a master file to insure the purchase of materials as well as some of the supplier manufacturing concerns and some distribution." He pointed out that Sibens has doubled its ability to process purchase orders with Douglas, through use of the system.

Ellifson cited a value added in New York, where it is converted into a tape. The tape is simple flat rate on IBM machine and is converted to a punched card for transmission to Douglas again either by mail or in case of ADG number (referencing to "Airline on Grammat") by tape, to speed the process.

Ellifson pointed out that each batch of requirement cards is reviewed by a controller to detect against errors and to provide the required information needed. A new control card is sent to the supplier, who must duplicate the one received and sends it back to the Technical Procurement Officer; there is no need to be made out or letter written. When the supplier does the review to Sibens' air cargo facilities, as in a air shipping agent, a packing card is sent to the Division Officer to record specific data of the shipment and develop the necessary export documents in view of significance to Sibens, which operates exclusively overseas.

Use of accounting machine in Spec

200, Ellifson emphasized, has produced significant savings in time and money by producing a high-dollar commitment report. Sibens can, in a short time, produce data to management as:

- Delivery confirmed per supplier.
- Delivery by type of part.
- Total number of parts and codes involved.
- Total number of orders placed with each supplier.

In addition, a master order can be followed up quickly as an electronic procedure, eliminating the usual "bulletin-board" roles given to supply personnel.

Ellifson said the new system has been added to the Division Officer in New York, who is responsible for world operations, a clear 100% without staff increase. Sibens also allows Sibens to keep its fleet at peak performance levels for viewpoint of safety and efficiency with a constant projected dollar level of inventory, he explained.

Sibens' fleet, which requires that trans-continent maintenance support now consists of 10 Boeing 707 transports, and a similar number of trans-engine planes, in addition to training aircraft and a helicopter unit. The plane service 100 cities in 35 countries.

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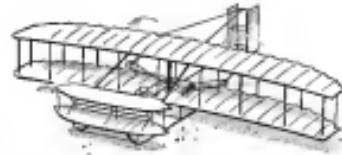
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# AIRLINE OBSERVER

► New stewardess and purser contract recently signed by Pan American World Airways is expected to set the pace for union negotiations at other airlines. Transoceanic Western Division of American soon has its own contract to be signed by stewardesses and purser which includes a provision for automatic pay increases. Returns to Delta Air Lines' American stewardess and steward will start a starting monthly rate of \$225 for purser and \$218 for air hostess. A second increase scheduled for December will have the figures to \$239 and \$246. Also in December, employees with more than 30 months of service will receive 3.41% a month for purser and 3.60% for stewardess. Purser salaries now range from a beginning rate of \$147 and \$140 for the two types of aircraft and increase to \$149 and \$154 in December, with a maximum pay after four years of \$172 for purser and \$177 for air hostess.

► American Airlines reports that its fleet of Boeing 707-320s and Lockheed Electra aircraft carried half a million revenue passengers during the past six months of this year. The 707 carried 212,000 passengers more than 462,000 airline passenger miles during the period for a sustained load factor of more than 99%. Over the same period, the company's Electra fleet carried more than 253,000 passengers on an estimated 374 airline passenger miles, with an overall load factor of about 80%. The two types of aircraft, which make up only 17% of American's 185-plane fleet, accounted for 36% of the airline's total passenger miles in the six-month period.

► United Air Lines has signed exclusive traffic agreements with Polish State Airlines and Hungarian Air Transport. Both provide passenger traffic or cargo transport over United routes and those of the two Soviet satellite carriers by means of a single ticket or air waybill. United previously signed similar agreements with Czechoslovakian Air Lines and Yugoslav Airlines.

► Federal Aviation Agency has issued a series of proposed rule-making that would add two new jet routes in the Southwest and East. The first would extend Jet Route No. 58 from Dallas to New Orleans, bypassing a heavy concentration of military traffic in the vicinity of Cleburne AFB, Lake Charles, La. The second would establish a new jet route between Spartanburg, S.C., and Greenville, Va.

► New five-year Air Express agreement has been signed between the scheduled airlines and the British Express Agency. Now being formally proposed for ratification in the Civil Aviation Board, the agreement is normalized a major expansion in both value and British Express capabilities who expect not that each party before me being eliminated in favor of a central clearing of packages and equal rights for both partners in air services and other operating phases.

► Belgian's Sabena and Russia's Aeroflot airlines carried a combined total of slightly more than 4,000 passengers between Moscow and Brussels during the first year of direct air service linking the two capitals, according to Sovavia, Aeroflot, Soviet air force newspaper.

► All Nippon Airways plans to order two Sikorsky S-55 helicopters from Mitsubishi Heavy Industries Reorganized, Ltd. which manufactures the helicopter in Japan under license. Delivery of the first machine is expected by early next year. All Nippon spokesman say the S-55 will be used for short range transport and that their purchase represents a first step toward complete adoption of large helicopters, possibly the Sikorsky S-65, for future operations.

► Financial firm of Walter E. Heller Co. is providing approximately \$100,000 for a used aircraft transaction handled through the Shandt Exchange. Deal involves two Douglas DC-6s owned by Eastern Sun Airlines, a Twentieth Century Airlines. Heller is a member of the exchange and the first financing source to be tapped through this service. The recent one to be used in charter work. Heller is presently a banking organization, which provides cash to a company by taking over its needs, but also has other financial interests.

## SHORTLINES

► American Airlines is scheduled to begin its first service on its Boeing 707-320 jet flights between Dallas and Los Angeles Aug. 14. Effective Aug. 21, one flight will be canceled on March 19, however Boston, Chicago and San Francisco and Chicago and Dallas.

► British Overseas Airways Corp. car-  
ried 33,729 transatlantic passengers on its U.S. Europe routes in June, for a load factor of 87.5%. Load factor break-down was 55.5% in Economy class, 77.1% in tourist class and 91.7% in economy class. Passengers from Europe to the U.S. totaled 6,612. BOAC's eastbound transatlantic cargo for June was 212,946 lb., and for the month up 23.94% in. Passengers carried by the airline from Canada to Europe totaled 3,542 (continued, 2.9% up) embarked.

► Eastern and United Air Lines have booked their 31,524 m. of package line traffic to 1962 without significant restrictions. Eastern has similar cancellations with four other carriers, United with six others. Eastern's package aviation rates have shown an overall increase of 22% in sales during the first six months of 1969 as compared with the same 1968 period. Principal gain has been in the Florida, Caribbean and Mexico markets, with Puerto Rico and the Virgin Islands showing the largest percentage gains.

► Iberia Air Lines of Spain reports that its national transatlantic load factor for the month of June was approxi-  
mately 92.5%.

► Lake Central Airlines has added four new disk landing-lightights on its 100 ton to increase its strength by 15%. In addition, an additional round trip on the Indianapolis-Ypsilanti route, an additional round trip on the Indiana airport-Chicago route, an additional round trip Detroit, Indianapolis and South Bend and a new round trip between Cleveland and Columbus.

► National Airlines reports a 61.1% system-wide increase in package van-line sales for the three month period ending July 15 as compared with the same period of 1968.

► Seaboard & Western Airlines has moved into its new three-story headquarter building in New York, Internaional Airport. The structure houses the cargo carrier's executive and administrative offices and covers a 2.8 acre site on the airport's main road. Sales department offices in a portion of the third floor are located in New York.



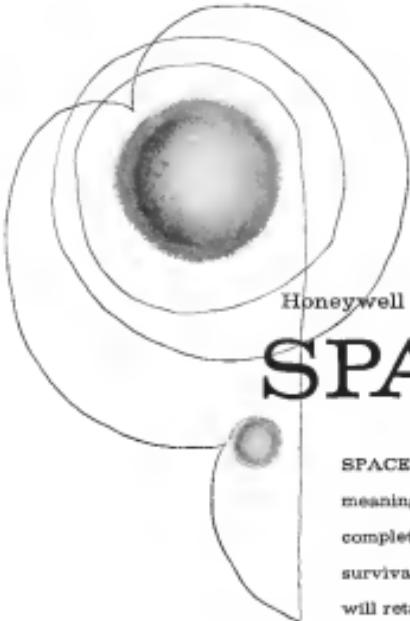
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# SPACEABILITY

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There are three areas indispensable to space operations: (1) mission control and navigation for vehicles of flight, including launch systems; (2) environmental control for human activity; and (3) instrumentation and data processing both in the ground and in the sky.

Recognition of Honeywell leadership in all three areas is exemplified by the fact that Honeywell controls six programs almost all space vehicles presently planned.

This Honeywell capability is involving the following projects, some of which have already been completed:

- Providing complete guidance and flight control system for Project Surveyor, the NASA landing vehicle for orbital and probe flights of interplanetary satellites.
- Developing navigation and guidance system for the proposed Indian version of Dyna-Soar, the Air Force piloted-controlled reentry vehicle.
- Developing navigation and guidance system for the proposed Indian version of Dyna-Soar, the Air Force piloted-controlled reentry vehicle.
- Developing and producing an advanced space entry measurement instrument for the Air Force School of Aerospace Medicine.
- Supplying advanced navigation guidance reference systems for Project Vanguard's launching of medium-mass polar-orbiting orbits.
- Developing and producing missile control for both orbital and in-space versions of Project Mercury, the NASA manned satellite program.
- Developing and producing attitude stabilization system for rockets used in many new types of Project Mercury.
- Human engineering studies and instrumentation development for pilot instruments in space flight for Project Mercury.

**Corporate capability**—With a notable background in missile and space equipment as well as in the design, development and production of systems and components, Honeywell is fully qualified for work on all phases of prime on missile and space systems.

**Human engineering** in relation to space flight is being studied by an entire paper team at the Military Products Group's Research Facility in Minneapolis. The group is made up of specialists in anthropometry, aerodynamics, biochemistry, bio-physics, psychology and psycho-serve analysis. Their goal: optimum integration of man into a complex control system, which involves problems such as efficiently doing what he does best and minimizing unnecessary equipment.

**Honeywell organization** makes available to space project unique capabilities and experience. These include liaison laboratories, Computing and Recording complex, the services of astronomical experts in the Temperature Control Group, and associated resources of the Military Products Group (Ordnance, Aeromatics, Boxes, and Missile Components Division). The Corporate Research Center works closely with all groups.

**Areas of interest** and service: Honeywell for space projects includes the following:

Lunar guidance and navigation systems; gyro, stable plasma, acceleration, computers, air data systems; ballistic, trajectory control systems; horizon scanners, fire control, attitude, position, control valves.

Other items for flight testing and display systems, telemetry and recording systems, data reduction systems, pressure and temperature sensors, sealing, signal and digitizing converters, atmospheric composition control systems, computer control systems, pressure control systems and recording devices.

If you have a problem that requires outstanding expertise in control for space projects, call on Honeywell. For information write Honeywell, Minneapolis 8, Minn.

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**High capacity helium liquifier.** This compact unit can handle up to 100,000 cubic feet of helium per hour. It is designed to meet the needs of the space program and is extremely accurate, with an expansion ratio of less than 400:1, and can reduce the heat exchange temperature of minus 420°F. and can operate at temperatures ranging from Air Products' specialized cryogenic units.



**High-speed liquid oxygen—liquid nitrogen generator.** Air Products' newest model of its high-speed oxygen-nitrogen generator has been designed for extremely fast decompression of minus 420°F. and can reduce the heat exchange temperature of minus 420°F. More than 400 cu ft/sec. of liquid oxygen and liquid nitrogen can be produced at a rate equivalent to 1.3 lbs/sec. of high purity oxygen. This unique equipment duplicates the cooling and pumping action of a ship.



**Large cryogenic liquid nitrogen storage unit.** This separate tank within a common outer shell can hold 750 gallons of 100° and 250° cu ft of liquid nitrogen, with integral reboiling system. The tank is insulated and constructed with insulation thermal terms of up to 22 g.

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## SPACE TECHNOLOGY

### Hughes Takes Cautious Space Approach

By Russell Hawkes

Cold Spring, Calif.—Curtain step by step advance into the field of space technology characterizes the research lab at largely software government contractor Hughes Aircraft Co.

Dr. Roy C. Mack, manager of strategic planning in Hughes Systems Development Laboratory and executive coordinator of space technology, comments that previous projects and programs have added the cost of space technology programs out of proportion to their results.

The Hughes plan is that solid advances in space technology will be based upon the careful compilation of research information and assessments upon the best methods of satellite and aircraft technology. Work is upon a more conservative scale than that of some of the other major manufacturers in the space flight business.

Hughes has sold about 50 instruments and engines assigned to space projects on a full time basis. Other intent is drawn down from functional design groups elsewhere within the organization. The total number of proposed projects thus employed seldom exceeds 100.

#### Advanced Projects

Despite the company's emphasis upon future space technology rather than that of robotics, the company lets two advanced projects—a space fork and atomic clock. The first of these is a space fork design study being carried out in conjunction with Lockheed Aircraft Co. Hughes has responsibility for control and guidance. Thus far the program has been carried on with Lockheed and Hughes money, but the study phase is nearing completion and Hughes believes the next phase of work will require government support, so it would probably involve the construction of test models and broad-based studies.

The proposed space fork would carry a payload of several hundred kg in orbit at between 100 and 1,000 m altitude and collect a resolution there with on solving space orbits. Hughes can see nothing of further development in the only remaining area.

Hughes and Lockheed are not attempting to push the margins for which the space fork might be used. The ability to make a precise resolution with an object in orbit suggests several possibilities. Most obvious would be for the construction, supply and maintenance of stations in space

to be expected throughout all the anticipated mission profiles. Dr. Mack sees the concept in its present phase as not being competitive as it is in ballistic missiles, but that a nuclear missile warhead system would be provided to allow the crew to cope with emergency contingencies. Control would definitely be manual during last few hundred feet of the reentry and probably will be manual during the final approach and landing after reentry.

The space fork system is predicated upon the availability of one or the op-



**Model Nose Cone Used for Systems Checkout**

Full-scale model of Aegis interceptor ballistic missile nose cone has been built by Aero Corporation's technicians to allow checkout of internal components through transparent skin. Variable equipment is part of telemetry and remote stabilization systems.

## NEWS IS HAPPENING AT NORTHROP



Radioplane's unique job-training fleet includes the X-48, X-49, X-50, X-51, and X-52.

### RADIOPLANE CREATES FIRST FAMILY OF UNMANNED AIRCRAFT TO TRAIN MEN, EVALUATE WEAPON SYSTEMS, AND SURVEY ENEMY TERRITORY

Radioplane is the world's leading producer of drones and space age recovery systems. As live targets, drones perform as efficiently as can be recovered by parachute. As evaluations, drones simulate the appearance of the enemy threat while they score our weapon systems' effectiveness. On surveillance missions, drones are aerostatically launched, fly cameras, take photos, and return with information without scientists. For 20 years Radioplane has led in the production of drones. Radioplane's leadership in the field typifies

the years-ahead thinking that continues to produce design concepts for tomorrow, hardware for today—developed, produced, and delivered on time—at minimum cost to the taxpayer.



newest log boosters. Lockheed has not yet settled upon a selection.

Hughes has found that rotation, as shown, sets the most critical control parameter. Variations in the recently-attained program can strongly affect performance, landing rate and can move the landing point along the course line by distances of 500 or 1,000 ft. Hughes engineers believe they will probably set up means controls for trim during the approach phase as well as for post-arrival control.

For periods of longer duration than those now foreseen for the space firms, Hughes' engineers believe that acceleration of liftoff or permission of successive liftoffs would be more attractive for rapid short-term adjustments in attitude. Experiments have shown that

these devices are rapidly attenuated and Hughes is aware that it would be necessary to deactivate these periodically by the use of jet controls. However, the jets could operate at their most efficient points.

Hughes has treated the navigation problem as essentially the same manner as that of an atmospheric missile guidance problem. No position indicator would be needed and the laws are governed by the effective momentum transfer and the weightlessness allows the space firm to derive a present position solution for the solution of the orbit-problem problem. To aid us at the rendezvous target as a rendezvous reference, or known, mass flows of cooperative vehicles would definitely be used. The infrared or radio beacon writers the orbital coordinates

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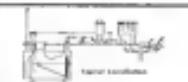
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Designed as a typical Under-ground Storage Tank and Hydronic Heating System, with Reda API approved components used by Commercial Air Lines. This system uses two storage tanks with two Reda API approved hydronic hydrogen reducing units. It has proved to be an inexpensive and highly reliable system for maintaining their aeronautical fuel system.



Standard Valve Design for Under-ground Storage Tank Applications designed to meet the applicable ASCE requirements for airtight integrity.



Since August 1946, the manufacture of dispensing equipment, fire sticks, fire extinguishers, and fire hoses for over 20 years.

### X-15 Hydrogen Peroxide Power Unit

Hydrogen peroxide-powered auxiliary power unit, developed by General Electric, is housed in North American X-15 gear to assist X-15 to land. Each of the two units used in the X-15 has a specific fuel consumption of 13.6 lb/lb-hr and produces 4-kms of 400 cps. c.t. thrustivity and 16 gms of 3,000 ps hydrogen power. Operation cycle is up to 10 min. duration while the two APUs produce of the electric and hydraulic power required to operate X-15. 8 ft. of instrumentation, heating elements in the pilot's pressure suit and throughout the X-15, the aerosol guidance system and its computers, communications, telemetering and recording equipment, speed breakers, landing flaps, and control surfaces.

MARTIN'S MACE



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and missile manufacturers specify  
Auto-Lite Wire for quality and  
extreme performance characteristics

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wire catalog



your target would be passed by but held or delayed in solar cells. This would last during minutes.

Hughes and Lockheed believe that at first the force should be simple and rates and tensions should be imagined at later dates when more is known about the problem and when more experience has been accumulated with possible solutions. The navigation station should be a logical extension of the all-weather fire control system and incorporate similar guidance system techniques with which Hughes has considerable experience.

Hughes' second advanced project is the well-preserved test of Johnson's present theory of relativity. In measuring the output of a light-emitting diode oscillator in orbit with that of one at more open earth (IAW Job 6, p. 26) Oscillators would serve as clocks to measure time dilation.

Hughes Aircraft holds a contract for \$200,000 from National Aeronautics and Space Administration for the development of an experimental Moon clock for this project. The clock is expected to weigh about 10 lb in complete with batteries for a mission time of three weeks and to occupy about one-half cubic foot, in volume. It is to have an error of only about one second in a thousand years.

### Satellite Orbit

With the accuracy time reference available, NASA is expected to proceed with the satellite vehicle and other necessary equipment. The satellite will orbit at an average speed of about 18,000 mph, and in average altitude of about 8,000 mi. It will periodically reenter the near coast of an Alaskan island to a ground station where it will be compared with a master clock at that station. It is possible that the clock satellite will function only at perigee to reduce noise effects which would otherwise be present.

According to the general theory of relativity, the Moon clock in the satellite should run slow, compared with the ground clock, by about below 2,000 mi and fast by about above 2,000 mi. According to Dr. Harold Lyons, head of the Hughes Aerobics Physics Department, this is because the relativistic effects of rotation predominate below 2,000 mi, while the effects of gravity predominate above. The effects are of opposite signs and cancel at 2,000 mi so that a clock in orbit at this altitude and one on the ground would agree. At the 8,000 mi height, the two clocks should differ by about one second in 60 years. A gravitational check of both speed and general theory of relativity can be made by means of flights of various altitudes.

According to the special relativity

theory, a clock should slow down as it approaches the speed of light. General relativity theory on the other hand, shows that passage of time is controlled by the gravitational field about the planet or clock in which time is measured. Electromagnetic frequencies related appear to be lowered in a stronger gravitational force so that a light which on an Earth-bound object might once would travel in a reflector that from a similar light source in a high orbit. The gravitational effect has been called "the red shift."

Investigation of the Moon has been going on at Hughes Research Laboratories for about four years. Dr. Lyons received the original atomic clock while working for the U.S. Bureau of Standards. The atomic Moon clock to be used in the satellite experiment was invented by Prof. Charles H. Townes of Columbia University.

The relativistic clock experiment has been proposed often in the past. It was



### POWER FOR THE HOVERCRAFT . . .

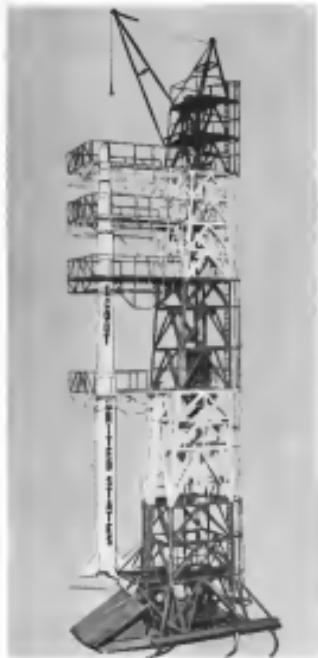


The Alvis Leonides Engine which has been extensively developed for fixed wing and helicopter application has been chosen to power the new Hovercraft, designed by Mr. Cockrell and built by Saunders-Roe.

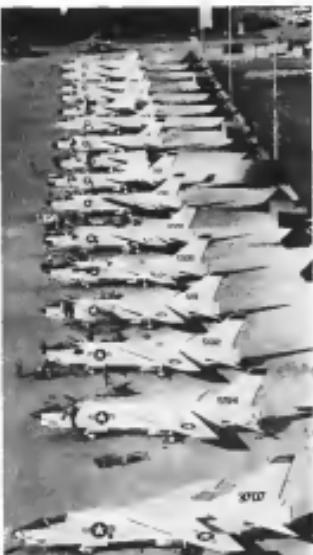
## ALVIS LEONIDES AERO ENGINES

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# Chance Vought Aircraft, Incorporated,



**VOUGHT INTEGRATING 70-FOOT ROCKET.** This four-stage Scout space research vehicle is being mated by Chance Vought for NASA use. Vought was chosen over 12 other firms for the \$200 million development contract.



**MORE THAN 360 ALREADY DELIVERED.** Cruiser fighters, grouped for delivery on this Chance Vought flight line, have been delivered in three different versions with the U.S. Navy and Marine Corps.

# Announces Five New Divisions

Chance Vought is pleased to announce the formation of five new divisions, effective August 1, 1969.

These divisions will point their activities toward technological fields that have become Space-Age specialties: Aeronautics, Avionics, Electronics, Range Systems, and Research.

This realignment is the result of considerable study, both of company capabilities and of new business opportunities. It is an effort to bring all

## AERONAUTICS DIVISION

Chance Vought is taking full advantage of its existing capabilities to assume broader responsibilities in aerospace. Concentration will be on advanced vehicles for space exploration, and on ballistic and anti-ballistic missile systems, where the company will draw on 13 years' experience in the missile field.

Vought's first contract work with space hardware integration of the lower space rocket — is under way. The company is studying this research rocket and its launcher under a National Aeronautics and Space Administration contract.

Also, Vought and other members of the Boeing team are participating in the development of the Dyna-Soar hypersonic vehicle in competition for an Air Force contract. And in the layout farms of space flight, Vought is already taking the lead with its orbital flight simulator and space-manned rocket laboratory.

## AERONAUTICS DIVISION

Traditionally a vital field at Vought, aeronautics will continue emphasis on design advancement. Scope will be broadened beyond missile circuit to include a new generation of atmospheric missile types, atmospheric systems, support systems and subcontracting.

Current contracts in this division include production orders for three versions of FMS Gnat/air series aircraft, contracts in ASW, subcontract for military and commercial aircraft assemblies, a Navy contract for development of an environmental protection and escape capsule for aircraft pilots.

of Vought's scientific/technical abilities and facilities to bear on the challenges and opportunities in the Space-Age future.

At the same time, the new structure has strong provisions for expanding activities that are traditionally basic at Chance Vought — such work as the advancement of manned aircraft design and production, pioneering in the human factors of flight, and aeronautical research.

## ELECTRONICS DIVISION

Vought electronics will be developed, manufactured and marketed in increasing volume. Military systems under development include antennas and related electronics, ground support electronics and airborne radar/warfare apparatus. Technical and laboratory support of other company divisions will be a continuing task in Electronics.

## RESEARCH DIVISION

Basic research aimed at generating new knowledge is this division's function. A new Research Center will provide creative environment for basic research. This work — as it evolves into applied research — will naturally support all other divisions. Extreme facilities, including wind tunnels and a high-temperature lab, will be at researchers' disposal. Fields of research include automation, nonlinear warhead studies, man research, the life sciences and electromagnetics.

## RANGE SYSTEMS DIVISION

Twelve years' experience in remote base operations qualifies Vought for additional business in a very new field — establishment and operation of test ranges and test equipment for missiles and space vehicles.

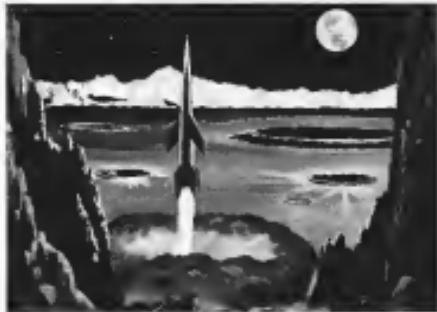
General Corporation, a wholly owned subsidiary company, was formed in May of 1968 to handle Vought's diversification into commercial electronics. Company emphasis is on avionics, and its key personnel are engineers experienced in the fields of electronics, computers, magnetic memory, and other associated electro-mechanical devices.



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# COUNT DOWN!

for the conquest of space



## "MISSION ACCOMPLISHED: DEPARTING LUNA 2205 ZEBRA"

This morning, Earth across a quarter-million miles to Washington, D.C., will be anxious anxiously by millions.

But even then our first expedition to the moon will still face its most critical test—the journey home to earth.

The success of that trip will depend in large part on rocket propellants—fuels and oxidizers that will have been stored for days as the tanks of the expeditionary vehicle and jet will spend roughly when needed.

Storable liquid propellants is one of the fields in which Rocketdyne has anticipated the future. For more than ten years, its propellant elements have been driving engineering and testing explorations of storable fuels and oxidizers for greater storability and higher energy.

### Storability PLUS High Energy

Rocketdyne has tested three combustible

agents of second and third generation strengths, tetrazine and urethane monofunctional monomers.

Significant, too, is the potential performance of storable combustion Research points to energy yields as high as 450 seconds of ultimate specific impulse—performance 20 percent higher than that of today's monitons. These high-energy yields will offer new capabilities and greater flexibility for America's scientific and military programs.

### Stepping Stones to Space

Rocketdyne has designed and built much of today's operating hardware in the high-thrust rocket field. Examples by Rocketdyne power most of the military and aerospace projects



TOP: FOR YESTERDAY'S MISSIONS  
TETRAZINE MONOFUNCTIONAL  
FUELS FOR TITAN AND JUPITER  
AT KEEBLINGTON, NORTH  
CAROLINA. FUELING UNITS ASSEMBLY

sponsored by Air Force, Army, and NASA. This experience now becomes the point-of-departure for tomorrow's journeys into the unknown.

man in all production and experimental efforts. The results show that today's storable fuels and oxidizers have these important capabilities:

- (1) High performance over after months or years of storage;
- (2) Stability over a wide temperature range, permitting storage in missile tanks without rigid environmental controls;
- (3) Dependable performance, predictable even at extremes of heat and cold;
- (4) Instant readiness for firing at any time during the storage period;
- (5) Energy yields equal to or higher than those of conventional propellant combinations.

### Second-generation missiles

The tests also prove that engines designed for conventional propellants can be converted to storable combinations rapidly and inexpensively—a significant consideration in the develop-

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FOR OUTER SPACE

**ROCKETDYNE**

A DIVISION OF NORTH AMERICAN AVIATION, INC.

ton difficult to carry out small atomic clocks became invisible and reliable and accurate were developed to put the clock in orbit.

NASA is financing this project under the recommendations of the Space Science Board of the National Academy of Sciences.

The Master clock uses the vibration of atomic oscillators at an averaging 24,000 cps in a time reference. The unique component of the oscillator and in the Master is the rubidium vapor ring, something used in a timer in agricultural research. It is available in large quantities at about \$400 a gram. Nitrogen 35 ammonia is used in the Hughes Master because it is a far more stable frequency reference than other forms.

Levin says, "Other features of the Hughes design which provide accuracy and other performance benefits are frequency division and conversion of the processed signal, a highly stable single microwave cavity, temperature stabilization, precision crystal tuning method, a unique source for generating the microwave beam, and a parametric diode. Frequency multiplying circuit. The double cavity, narrow path, reduces reaction of the Master output system on the ammonia oscillators and eases the temperature control problem, while the cavity tuning method likewise provides a great reduction of possible instabilities."

"Precision circuits, using gold bonded junctions, shielded where it is necessary to avoid electron tubes in the Master clock circuitry, thus greatly cutting down on battery weight. Ultimately the entire electronic system will be self-contained within the clock housing and light. Other Master advantages are its ability (according to manufacturer) to measure the distance between the two oscillators which will be different at the surface of the earth and in orbit, its relatively rugged design and the fact that it is the only atomic clock which generates its own time signals."

"When the rubidium clock intrinsic equivalent is down, it will be possible to conduct additional experiments on gravimeters and relays of heat without adding equipment to stabilize. We would like to see another shock-equipped ground station set up so that the two stations can signal each other to determine if both stations are receiving the signals sent to get to the stations, as that is the basis of triangulation; the distance between the stations could be measured in terms of the known velocity of radio waves."

"Such measurements would give exact geometric shape of the earth and could be made over favorable regions such as water or mountains. Precise orbital measurements of satellite



### IRON FIREMAN

H100

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The Iron Fireman Model H100 is a rugged, two axis, free gyro, designed especially for missile applications. Angular displacements are indicated by a circular parkoff on the outer gimbal, or potentiometers on both gimbals.

The gyro is designed with stability and minimum size as primary considerations. The static, inner and outer gimbals are symmetrically designed in spherical configuration for maximum rigidity and minimum weight.

Construction throughout is of heat treated, case carburized steel. The sprung mechanism is designed for simplicity and reliability of operation. A center of gravity flange is provided for mounting.



H100B



H100C

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AT CAPE CANAVERAL...



# Styroflex<sup>®</sup> Coaxial Cable

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The powerful TLM-18 telemetry antenna now in service at the Air Force Missile Center, Cape Canaveral, Fla., is used for the automatic-tracking of missiles and earth satellites. This huge "mechanical eye," specifically designed by Raditron, Inc., Melbourne, Fla., has an effective data over-the-air range of over 1000 miles.

One of the key parts of this highly sensitive device is the 3/4" x 3000' aluminum braided Styroflex<sup>®</sup> coaxial cable that links the 60-foot parabolic reflector to the receiver. The task of carrying missile-to-earth signals from the antenna to the control building demands a low-loss, high frequency cable with a high signal-to-noise ratio.

The remarkable characteristics of Styroflex<sup>®</sup> cable not only meet these rigid specifications but also have many operational advantages, including long operating life under severe conditions and stable electrical properties during wide temperature variations.

Styroflex<sup>®</sup> coaxial cable has earned an outstanding record for these qualities in a variety of industrial, memo communication and television applications. Perhaps this cable can answer your particular high frequency cable problem. We invite your inquiry.

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gave the mean distribution of the earth after three days of geostationary flight. The experiment can be reversed and the velocity of light measured in terms of the distance between ground stations. This could be done at different distances in space over paths of thousands of miles, thus checking on whether space is isotropic. The velocity of light could be measured for different light frequencies, showing that it is independent of the motion of the source, as relativity requires.

Ultimately, Hughes hopes to get more accurate light frequency readings to one part in 100 billion. These high-velocity measurements would make possible far more accurate doppler navigation systems. Stable oscillation-based transmitters could be located upon the ground or in satellites and very small doppler shift would be very easily measured.

The satellite could also be used in the search. Hughes is proposing such a system to the military services and to NASA.

#### Rotation Belts

Hughes has proposed to Air Research and Development Command a thermal rotation system for the Vela-Atlas satellite which uses passive techniques to determine such things as the relationship between the belts and their probability.

One of the many smaller and somewhat unpredictable space technology projects at Hughes is the particle entry system. This is a subsystem designed for the return to the surface of the earth of a large number of micro-meteoroids or other capsules from a single satellite. These could be generated in a controlled sequence for each pioneer in using down a network of weather observation satellites to get a continuous measurement of the world's weather made possible in several orbitables using the packet-receive system. Such a probe to use would be necessary to the general circulation of the atmosphere, leading to better weather forecasting procedures, officials contend.

#### Re-Entry System

Hughes has been working on the packet-receive system for only a few months. For mutual purposes, some two hundred experiments have been conducted at a cost of \$500,000, divided into eight 1000-project events, each with its own micro-meteorite return. Initial presentation has been given to NASA and to the military services. Hughes says the packet re-entry system is available in any size and at the agency's fixed-a-requirement fee. System will be standardized for all belt sizes.

This involves considerable subsystems

because of the variety of possible re-orientation packages that could be used in these packets. Despite this, Hughes believes repeat use should be preferable with an error on the order of no more than 75 km. Because the packets could make their own arrangements to prevent fatal function anomalies by switch times.

Hughes Aircraft has been active in studies of communications satellites for about a year, and work has been in the field of concept as well as in the more immediate packaging technology. Most recently, the company has concentrated upon the modified 24-hour communications satellite which remains essentially fixed over a point in the equator since at its orbital altitude it would have the 15 deg per hour regular motion in its orbit as a point upon the surface of the earth.

A drawback to the 24-hour communications fixed satellite is that communications from the satellite to the surface of the earth would be poor for surface stations within 10 deg of the pole. Hughes is interested in a communications satellite serving primarily the northern hemisphere which would have a high probability with the greater north of the planet. The communications satellite itself each orbitable would be over the northern hemisphere during as much as 90% of its orbit.

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Magnetic recording has reached the point where a better tape, by itself, can significantly improve the performance of present magnetic tape recorders. AmpeX has developed its Instrumentation Tape to assure the highest reliability that the state-of-the-art requires.

Precious tape reliability comes principally from the properties of the coating. And AmpeX has developed unique processes and controlled environments to insure the exclusive Therm-Sheren process to produce the smoothest, most cohesive, most uniform of precision tapes. The result is measurably higher signal-to-noise ratios, and much longer tape wear.

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AmpeX Instrumentation Tape is available on 1/4", 1/2", 3/4", and 1" widths. Widths of 1/4", 1/2", and 2" are available in one-half mile increments, having the following lengths, reel diameters, and base thicknesses:

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1/2"	.006	1.00
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1"	.006	1.00

For complete specifications or additional tape literature, write

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United States Patent Office 1004,291; 2,744,454; 2,833,357; 2,833,360; 2,837,249 and 2,837,250

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**Hydrogen, Hot-Shot  
Tunnels Record Heat**

Concord Park, Calif.—High temperature plasma research is being conducted here using facilities built for the Air Force Ballistic Laboratory, Army Ballistic Missile Agency, under a U.S. Army Guidance contract. These high temperature, high speed wind tunnels—two hot-shot types and one hydrogen gun type—are being operated by Rhodes & Bowles Applied Physics Research Lab, contractor. Fourth facility, under a separate contract, is used to investigate controlled fusion in a z-pinch to a gaseous nuclear rocket engine.

Among other experiments, Jupiter space capsule—“Saturn” was run at 12 x 12 in. hot-shot tunnel heating, 45,000 pulse energy capacity. Unpublished details of the studies can be the following:

- Separate hot sections and source free nozzle which permits use desired Mach number and Reynolds number to be obtained by moving model up into the source ion nozzle.
- Four measurements in the tunnel are made to determine the model, weighing 4 lbs gross on a 0.007 copper wire. Precision measurements of 1% within one millisecond are possible by graphic integration of amperages compared to a film record.
- Extreme purity level of the gases in the hot shot is possible because electrode erosion is 100 times less than at other hot-shock altitude levels being less than 2 milligrams or 1/4% of the gas mass at 8,000K. This low impurity level permits spectroscopic accuracy over a range of temperatures in excess of 1000°c to 10,000°c absolute units.

Second facility developed under the Army Guidance contract is a larger silent hydrogen gun also operated by a 45,000 pulse capacitor bank. A 10 microsecond discharge time is possible using one half inch radius model which runs at 10,000 to 15,000 ft. As in the hot-shot, low impurity levels are possible because of the short discharge time and large electrode surfaces. Rhodes & Bowles is presently expanding to obtain design features with a known model slope on the hydrogen gun.

Concurrent hot shot tunnel, which operates for 20 sec., also is in operation. Tunnel operates at pressures of 2 to 5 pug at air temperatures of 11,000K. This is a battery-operated stabilized arc heater which operates on 220 kv power rating. A two-head system is used which permits temperature to run below 2,000K.

Carbon reentry levels are below 100 pats per square centimeter throughout the range currently studied.



Barracuda reception committee  
for the **COLLINS**  
enemy intruder

**ELECTRONICS**

**SPLASH ONE: ENEMY AIRCRAFT DESTROYED**

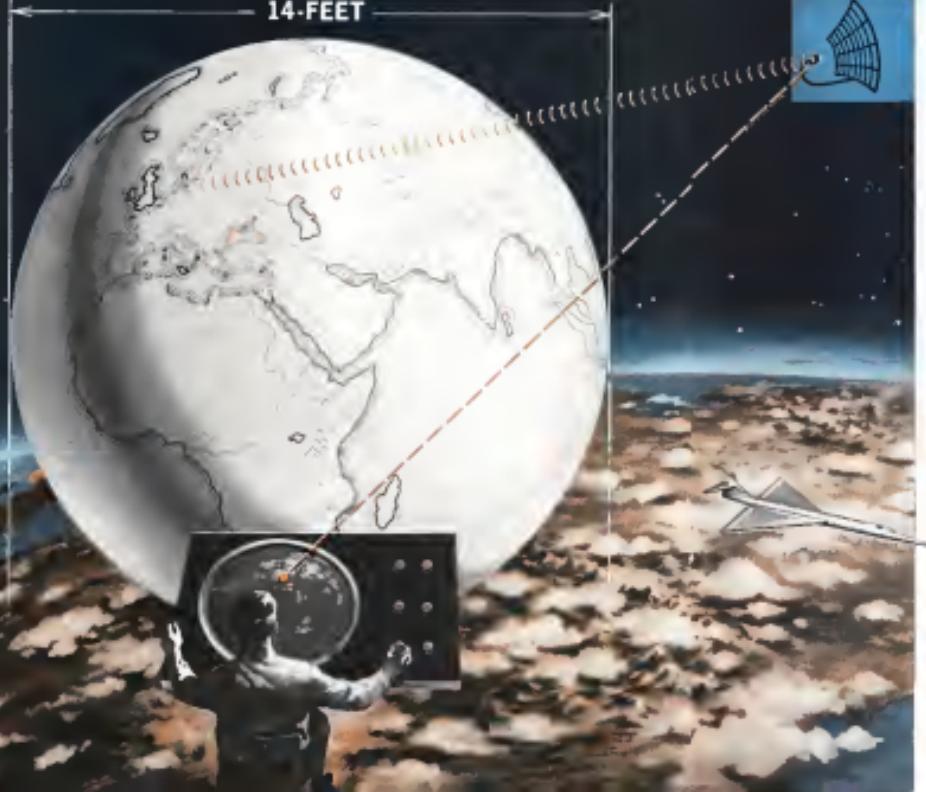
Rocket out from our heartland, streaking westward will be launched out of the sky by this Air Force long-range, jet-powered interceptor. Launched at enormous speed, an electronic search center, the Barracuda seeks out its target at supersonic speeds. It releases its destruction at a precise instant determined by a highly educated radar proximity fuse developed and manufactured by Collins Radio Company under the direction of the Army's Diamond Ordnance Fuzes Laboratories.



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A Marquardt-conceived land mass simulation system that shrinks the map scale factor to 1:3,000,000, while enabling the operator to distinguish landforms smaller than a football field from any altitude. Application today: ground-training arenas for intercontinental ranges of great savings in cost—using a single 8-foot cap to realistically simulate the radar reflectivity and shadow effects of a 4,000-mile range. Application tomorrow: training the free world's first space explorer for his safe return to earth.

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Pomona Division's AN/APG-T4 Radar-Based Simulator, a militarily low-cost training system that is simple, compact, flexible and reliable, producing synthetic target and IPP video information for radar displays. Current mission: training USAF aircraft controllers to effect intercepter missions. Ready adaptability will permit the T4 to simulate missiles, nuclear surface targets and other targets.

#### IN THE U.S. DEFENSE INVENTORY:

The USAF's AN/APG-T1, AN/APG-T1A, AN/APG-T2 and T2A, and AN/APG-T5 nosecone-immersion systems plus the USAF's IBMV-3 APW/CIC target system—all developed and manufactured by the Pomona Division and its predecessor companies. Numerous sub-options, updating modification kits, adapters, spares, and a worldwide field service network add to the organization's total experience.

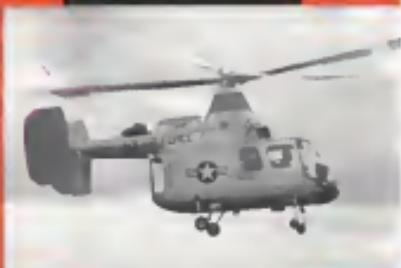
**POMONA DIVISION** of The Marquardt Corporation is an able and experienced organization with demonstrated capability in advanced research, design, development and production. The result is reliable hardware which provides solutions to the problems of training military operational personnel.

Drawing on the Corporation's overall management-engineering skills, additional facilities and financial support, Pomona Division can advise industry and the Armed Forces a unique and proven ability to get the job done—offering vital simulation-training systems both on-time and at minimum cost.

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## AVIONICS



MASSIVE 25-ton centrifuge checks speedups and capabilities of guidance systems developed by Massachusetts Institute of Technology.

## MIT Sparks Inertial Guidance Efforts

By Philip J. Klass

Cambridge, Mass.—Many of the techniques and devices which spurred today's multi-million dollar inertial guidance industry were conceived here in an obscure, aging brick building which once housed a local police station. The facility, known as the Massachusetts Institute of Technology Instrumentation Laboratory, is directed by Dr. Charles S. Draper, who also heads MIT's Aerodynamics and Astronautics Department.

The inertial guidance system designed to direct three of the nation's long-range ballistic missiles to their targets—the Thor, Titan and Polaris—had their origins here at the Instrumentation Laboratory on the edge of the MIT campus.

Less than 15 years ago, Draper and a handful of associates were among the few who were capable enough to believe that they could achieve the near-fantastic separation in gyro drift rate and accelerometer sensitivities re-

quired for a practical inertial guidance system, in a size, weight and at a price which would permit its use in aircraft and missiles. There was a few other such efforts at North American Aviation and in Army Ordnance.



DR. CHARLES S. DRAPER

quired for a practical inertial guidance system, in a size, weight and at a price which would permit its use in aircraft and missiles. There was a few other such efforts at North American Aviation and in Army Ordnance.

The floated integrating gyro, which opened the way to orders of magnitude reduction in gyro drift rate and which now finds use in most inertial systems, came out of the Instrumentation Laboratory in due to work done under the direction of Dr. John E. Loring of the Instrumentation Laboratory.

Because the bulk of the laboratory's efforts have been government-sponsored, the resulting techniques and devices have become available to industry. More than half a dozen companies today are producing the forced integrating gyro originally conceived by MIT. The gyro also finds wide application in fire control systems.

The Instrumentation Laboratory has served as the development facility for the inertial systems which AC Spark Plug Division of General Motors is producing for the Thor and the one



## EAGLE

### symbol of a superior Navy

The United States Navy has traditionally been proud of its fighting men and superior weapons. The Eagle Missile System is a concept which will continue this tradition into the future.

The Eagle Missile System is an advanced long-range air-to-air weapon for bent air defense and intercept missiles. It is truly a second generation missile concept in which the performance is built into the missile itself rather than the carrier aircraft.

The Master will be the aerial Iron which the long-range Eagle missiles are launched. This long-

endurance aircraft will provide the ideal battle platform from which to carry out future aerial defense.

The Bendix Avionics Corporation, The Grumman Aircraft Engineering Corporation, Benders Associates, Litton Industries, and the Westinghouse Air Arm Division are the key participants in the Eagle Program. The Bendix Systems Division has prime responsibility for systems management and engineering.

Both engineers and scientists interested in participating in such programs of the highest technical integrity are invited to write for further information.

Bendix Systems Division  
AN IRVING COMPANY



and maintenance for the Triton. All flights designed the aircraft system which General Electric is supplying for the Navy's Polaris IRBM. The original Skysat II orbital Navigation System (SINS) for shipboard navigation has come out of its hideout.

This important contribution to the nation's missile guidance has been made from government funding which has averaged only approximately \$4 million per year since the end of World War II. The funds available in the early post-war years were considerably less than this average. This year, the independent contractors' payments will cost about \$14 million, which is double what it was only three years ago.

Originally the Air Force sponsored the bulk of the laboratory's work in inertial guidance. Today, the Air Force pays up to 70% of the lab's budget, with the Navy covering the balance. All contracts are of a cost-reimbursement type, without any fee because the laboratory is operated on a non-profit basis.

#### Laboratory Staff

At present the laboratory employs slightly more than 300 persons, of which nearly 100 are professional engineers and scientists.

The instrumentation laboratory plans another location which Draper believes is equally important to locate far from the canary core. This is education. Under Dr. Wright Wrigley, educational director, the laboratory conducts classified courses in inertial guidance for military personnel, and conducted courses for MIT graduate students. This enables MIT to give students a good grounding in both theory and practical design aspects of inertial guidance using professors who are precisely the latest state of the art. This is important in a time-consuming technology.

MIT also has a program whereby academic engineers can come in for refresher courses or can stay in for several months of other MIT courses. The engineer's chapter pays his bills. Companies that have participated in the plan include AC Spark Plug, General Electric and Minneapolis-Honeywell Regulator Co.

The Instrumentation Laboratory, which took its present name in 1946, is a descendant of MIT's Confidential Instrument Development Laboratory, formed in 1940 to work as a signal processor. The latter was an outgrowth of a small Instrument Laboratory headed by Draper, which worked on aircraft instruments in the mid-thirties.

The computers which had been designed prior to World War II to direct steered gun against other ships proved too slow and cumbersome for use against attacking aircraft. Draper

## Research Philosophy

Employed in a prominent position is Dr. C. S. Draper's office in the Instrument Laboratory, although not originally located there. The philosophy of research is to conduct according to the rules of efficiency engineering. Research must be based on the basis of ideas, money and time. The best idea is not good enough. Don't trust anyone's judgment but one's own, especially don't take advice from an anonymous person or financial expert.

"And finally, if you really don't know what to do, make fact. The best way to decide what research work shall be done is the man who is doing the research. The next best man is the head of the department. After that you leave the field of best persons and enter an average waste group. The first of these is the research director, who is still doing something more than half as fast. They cannot remember what is wrong most of the time. Finally, there is the committee of experts who probably think a wrong all of the time."

and his associates conceived and developed an extremely fine, small and rugged gyroscope which had a very high damping coefficient, called "dead beat," which proved far more efficient for attitude control. This gyroscope became known as the Mark 14, because a Navy standard and more than 100,000 were produced by 1945.

Soon afterward the same basic technique was applied to a gyroscope for use in aircraft. This gyroscope, officially known as the AI, sometimes called the "Draper-Bellcray sight," Draper's colleague was Col. E. J. Davis now a major general, who had done graduate work under Draper at MIT in 1940 and the next year was chief of the Instrumentation Laboratory at Wright Field.

From that original development came an entire series of weapons designed for aerial combat or other MIT designs. The engineer's chapter paid his bills. Companies that have participated in the plan include AC Spark Plug, General Electric and Minneapolis-Honeywell Regulator Co.

When Draper announced the first drop of the confusion, he earned quite a stir. The feasibility of inertial guidance had now been established in actual operation outside the laboratory. In 1946, the Instrumentation Laboratory began flight tests on a modified version, called SPHERE Jr., which weighed in at about 1,500 lb.

In 1953, Convair approached MIT to work on the development of an inertial system suitable for the A-36 bombardier plane. Out of this came the basic nose cone of the avion which eventually went into the Thor.

At the start of the Air Force's all-out ballistic missile program in 1954, there were still such significant reservations about the feasibility of inertial guidance that produce depicted the development of two different guidance systems: radio-command and inertial. Originally each of three original ballistic missiles

had extensive background as gyro-stabilization and stabilization was a major factor which delayed the laboratory's entry into inertial guidance development after the end of the war. An offer was the return of Dr. Wright from Sperry Gyroscope Co. in 1949. Wright had obtained his doctorate at MIT with an investigation of methods for indicating the direction of vertical drifts using laser-a-concentrate of mica crystals.

Although Wright had passed a great deal in high level afterwar bombing, World War II, he had the important advantage of reading electronic techniques which helped the process of improving aircraft and which could be passed by means of electronic circuits, circuits.

For these reasons, USAP's Instrumentation Laboratory was anxious to find another approach to building navigation systems design which would not use tilt-table radar. The Instrumentation Laboratory tackled the job with the idea of using a combination of inertial and optical techniques, since it did not appear possible to obtain the responses in accuracy needed for an inertial system. The result of that program, known as SPHERE, weighed 4,000 lb and was completed in 1948.

#### All-Inertial Systems

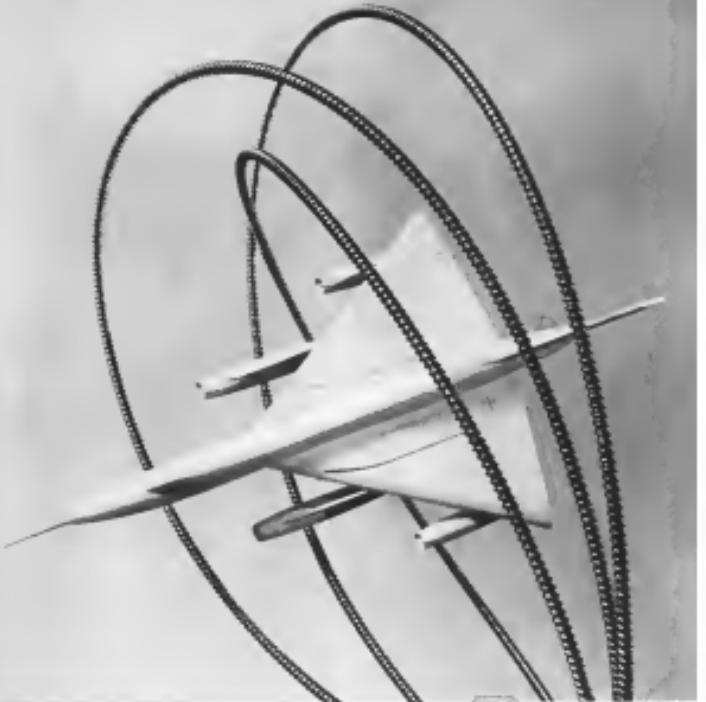
By this time the Instrumentation Laboratory had made sufficient progress in developing low-drift forced integrating gyro so that Draper and his associates were willing to risk their necks and attempt to fly in all inertial heading navigation systems for the Air Force.

In 1952, MIT had completed its first inertial heading system, known as SPHERE, weighing 2,800 lb. The system was installed on a Boeing B-57 and in 1955 at a few times Boston to Los Angeles automatically guided to its destination, crossing the Atlantic Ocean.

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Weight of the spatial system for the Titan and Polaris can not be overstated but a Wright Air Development Center Weapons Guidance Laboratory spokesman recently told Aviation Week that there has been a 20% reduction in the size and weight of inertial systems in the past several years (AWP April 5, p 51).

#### Space Guidance

The nature of work today says at the Instrumentation Laboratory, "Don't change the weather from its path effects." The laboratory continues to explore advanced techniques, such as the so-called "vector-gyro" and guidance techniques required for space probes, such as a Mars reconnaissance vehicle.

On the Polaris program, MITE is a prime contractor with Lockheed Aircraft Co. The Instrumentation Laboratory is responsible for the complex inertial system design which GE will assemble, and for monitoring and evaluating General Electric's efforts. Dinger maintains that this is an important and necessary mission, but he is not anxious to expand MIT's efforts in this direction.

The Instrumentation Laboratory is organized on a project basis for its Polaris and Titan programs. Each project contains the same core group, composed of aerodynamicists and systems engineers. In addition, there are groups of specialists which total 17 people.

Although Dinger's critics outside the laboratory sometimes accuse him of a lack of tolerance for competing ideas developed by others, pointed traces in the Instrumentation Laboratory are given considerable freedom in their design approaches.

#### Different Configurations

For example, the stabilized platform for the Titan employs a different configuration than that used for the Polaris.

The atmosphere here is an interesting combination of that found in an aerospace research laboratory and that found in an industry development laboratory.

Laws of uniformity and responsibility are quadratically flexible. This is "one of the main causes for position effect found in industry," according to one engineer who works left industry to right the laboratory.

For these reasons the laboratory has experienced only a moderate loss of personnel to industry, despite the higher

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315-500 mc	13 dBi	H 19110-B
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FRQUENCY	GAIN	TYPE NUMBER
33-100 mc	80.1 dBi	T 19110
60-180 mc	71.5 dBi	T 19110
100-212 mc	71.5 dBi	T 19110
315-490 mc	71.5 dBi	T 19110
430-1000 mc	71.5 dBi	T 19110

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solutions which the latter usually can offer.

Draper has received an impressive number of awards for his work at the Instrumentation Laboratory, including the Presidential Medal for Merit, the Air Force Exceptional Civilian Service Award, and the Navy Distinguished Public Service Award.

Draper likes to describe himself as "only a green-thatched associate." The distorting qualities could be employed just before he launches a devastating attack on an opposing point of view.

### Unusual background

The man who serves as a springboard for the laboratory is the product of an unusual academic background. He obtained his first degree in psychology at Stanford in 1932, began working in experimental psychology and soon found himself more interested in the refinements involved than the psychology. He moved on to MIT, obtained a B.S. in electrochemistry, a warren degree without specificities (working primarily in aircraft propellers) and finally a doctor's degree in physics. Draper has been a licensed pilot since 1935.

After 10 years in instrumentation, Draper turned to gyro concepts. Draper believes that the present flight integrating gyro concept can meet any conceivable military requirements. In missile guidance, and in space vehicle guidance, Draper believes that a combination of inertial and stellar techniques is the answer.

For this reason, the laboratory is devoting the bulk of its development effort to new methods of improving the accuracy and/or reducing the size, weight and cost of present gyro and accelerometer designs.

### Bryllian Use

For example, it has planned for the use of beryllium for gyro construction. The metal has approximately the same rate of thermal expansion as steel, permitting the use of compensation with steel when necessary. It has approximately 90% more stiffness than steel yet weighs half lighter than magnesium. Beryllium dust can be toxic if inhaled by machining operations, but the problem has been solved through use of vacuum dust collectors mounted in close proximity to the machine work.

With expanding rotatory strength in inertial gyros, and the fast dissipating rates of the conventional aircraft shipboard gyro control system, the offices of the Instrumentation Laboratory's work is likely to change in the next several years. Undoubtedly it will deserve an increasing percentage of its efforts to the nation's space programs and already has several projects under way.



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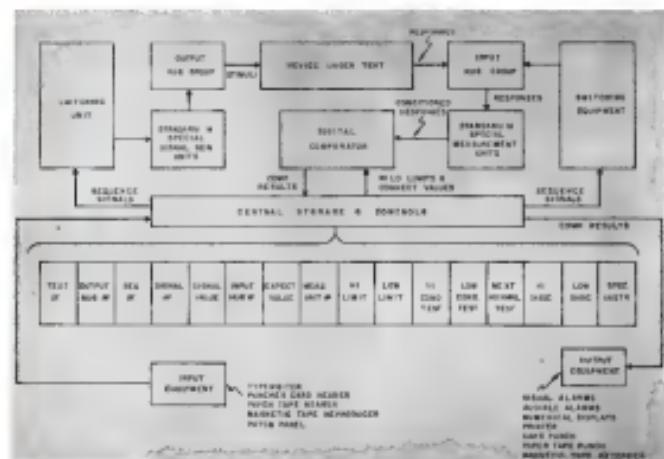
LAND



SEA



AEROSPACE



ULTRA HIGH SPEED automatic checkout equipment developed by Raytheon for testing complex weapon systems is outlined above.

## System Speeds Missile Pre-Flight Check

Cambridge, Mass.—Automatic check-out equipment which can make up to 10,000 test decisions per second, permitting missile pre-flight checks in a few seconds in a full trouble analysis, is being offered by Epsen Inc.

The high speed operation stems from the use of high speed digital computers, monitors, and specialized electronic techniques. All measurements are converted into digital form, allowing almost any desired degree of accuracy. The also high-speed design permits precise dynamic performance measurements on servo-controlled and other circuits where usual static measurements don't adequately evaluate circuit performance.

Speed up of the check-out as a weapon-support system should permit a significant gain in operational life by reducing extreme hot time, Epsen believes. For instance, at recent Defense Systems conference, Richard W. Hinsfeld, Mission Research Laboratories, reported that one exception to normal system redesign total of 700 hr. of testing in the defense contractor's plant before it ever reaches the military may. Once in the field, 3 hr.



IP500 missile check-out system includes monitoring equipment (left) and test facilities (right). Equipment on workbench is precision multi-channel converter.

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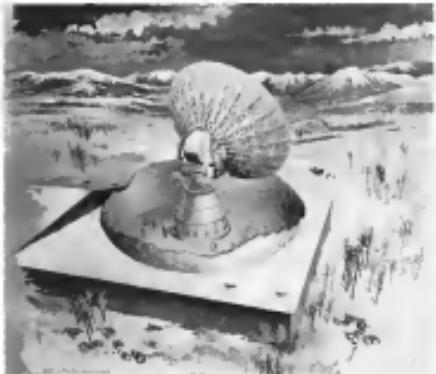
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## Goodyear Aircraft Designs BMEWS Antenna

Ballistic Missile Early Warning System (BMEWS) tracking radar antenna, shown in this artist's conception, employs an 80-ft diameter antenna designed by Goodyear Aerospace Co. for Radar Components of America, EMEWS prime contractor. Antennas will be enclosed in a 100-ft diameter spherical radome. Prototype model soon to begin installed at RCM's Mountains, N.J., facility for engineering tests. Tracking radar is an integral part of RCM's extremely accurate AN/FPS-10 monopulse radar widely used for missile tracking and range instrumentation. Antenna itself is constructed in sections extending through the building and resting on PSL steel 8 ft. High octagonal dish is the ground to provide efficient coupling.

of test is required before each flight using conventional manual test equipment, Hinsfeld said. That industry finds a sizable portion of a mission's useful life now is consumed in checklist.

Epsco currently holds a number of contracts for automatic checkout equipment, not all of it designed for ultra-high-speed operation. The company is producing a high-speed system for Gen. Elec. Electric which will monitor an atomic reactor. Other Epsco automatic checkout requirements have been or are being developed for NC Spark Plugs (Thermal guidance system), for Com. Engg. Corp., for Allis-Chalmers, and for Douglas Aircraft's Nose Gear.

Epsco's first effort in this field was an engineering study of a complete automated automatic checkout system (called RACCO) for the Convair F-106. This effort was a natural outgrowth of Epsco's early start in the fields of pulse code modulation, telelogic equipment and digital data recording processing systems. Company also sells certain off-the-shelf items, such as its high-speed analog-digital converter to some of its competitors in the automatic checkout equipment field.

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- Signal generation for introducing test

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SH-1000	1000	±10V DC	±10V DC	1000
SH-10000	10000	±10V DC	±10V DC	1000
SH-100000	100000	±10V DC	±10V DC	1000
SH-1000000	1000000	±10V DC	±10V DC	1000
SH-10000000	10000000	±10V DC	±10V DC	1000
SH-100000000	100000000	±10V DC	±10V DC	1000
SH-1000000000	1000000000	±10V DC	±10V DC	1000

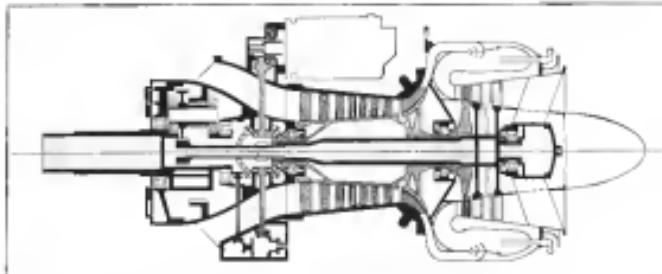
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## AERONAUTICAL ENGINEERING



LYCOMING T55 turboshaft power turbine edition is result of comprehensive turboshaft slaving need for intermediate shaft.

### Lycoming T55 Cleared for Airframe Use

By Ervin J. Bellon

Stafford, Conn.—

Performance exceeding major specification guarantees was demonstrated by the new Lycoming T55 intermediate shaft turbine during its 90-hr U.S. Air Force Preliminary Flight Rating Test, thus clearing the turbine for airframe certification.

First installation is scheduled for the

Vermont YHC III Chinook helicopter

which is expected to form an important segment of the U.S. Army's future light cargo inventory. First YHC turbines for two-engine YHC III delivery probably

will be delivered to Vermont by Lycoming Division of Avco Corp. in late summer of 1969. A 150-hr test on the T55 probably will be completed by the end of August 1968. FAA will conduct such a clearance as test or part of certifying airframe configuration.

Maximum guaranteed shaft power listed as a result of the 50 hr test is

+ Military power rating of 3,980 shp (1,995 cshp), compared with Lycoming's guarantee before the test, 3,914 shp (1,974 cshp). Engine actually demonstrated output of 3,996 shp

(2,190 cshp) during the official test.

• Fuel consumption at military power of 0.673 shp (0.641 cshp), compared with a previous Lycoming guarantee of 0.677 shp (0.649 cshp). Engine achieved 0.615 shp (0.593 cshp) during the official test.

Indication are that the minimum guarantee data are on the nearly maximum fuel rate. This observation is based on comparing the maximum turbine inlet temperature, used during Lycoming's tests (1,650°) with the actual temperature data specified for the test of 1,636°, which indicates that Department of



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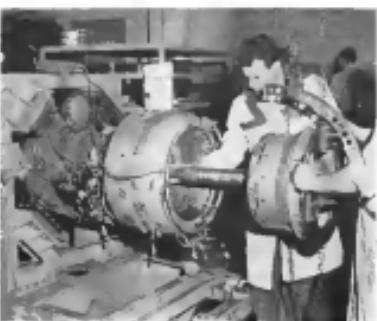


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ENGINE stops and starts were made at 45 deg. angle on test stand (left); complete power turbine assembly is removed (right).





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For more information—or for a copy of brochure GED-2980, describing the Department's defense systems capabilities—write to R. L. Shuler, General Manager, Defense Systems Department, P.O. Box 457, Syracuse, New York.

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Defence and LeTourneau are following a path of taking the new T35R engine development through a program of "parallel T-11 style," rather than attempting major strides at this stage of their development.

Further indications of the T35's growth potential are seen in fact that the Chinese version-T351.5—a so-called "high-speed" model, the licensing specification guarantees 3,940 shp (2,927 shp) additive power rating and fuel consumption at military power of 0.656 cfm (0.59 cfm).

In the high-speed model, drive will be taken directly from the engine at 14,500 rpm and lead to right-angle drives developed by Vertol, using the right-angle drive to provide accurate gear reduction at a single reference point. This idea also will allow retention of an integral tail and center section in the spine otherwise occupied by reduction gear.

Lycoming believes that the present basic T35 also can be improved to produce 2,400 shp with an optimum power turbine speed of 15,720 rpm and a specific fuel consumption of between 0.59 and 0.635—the variation in fuel consumption depending on the development of other direct shaft higher performance. The de-optimized model will likely approximately a "vessel-in-a-hull" after qualification of the present T351.5 and could be achieved at an increase in engine weight of about 15 lb.

#### Advanced Versions

A more advanced version of this powerplant, particularly aimed at further reducing fuel consumption, probably would result in a powerplant of 2,400 shp with 15% lower shp and a power generated in the magnitude of an additional 15%. Lycoming engineers indicated:

Looking ahead towards budget negotiations of the basic T35 configuration, there are possibilities of increasing some of the performance losses normally inherent in a straight adaptation to going to the larger configuration. By adding a second power plant, one in the front and one in the rear, the power shaft of the T35 could make an economical two-spool architecture bypass turbofan—the bypass ratio dependent upon specific power requirements. The compressor approach has been discussed a bypass set configuration of the T35 with some prospective customer.

Some possibilities for facilitating application of the turboprop T35 configuration include the de Havilland-Canada DHC-4 Caribou, which advanced in the past, but cannot and cannot design propellers have been run by Aerospace Division of General Motors before budget cuts halted the project; and a later model of



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the Harzdrift I-27, normally being produced with Rolls-Royce Dart engines.

Lemming's T35 engineering team, largely supplied with German technical data with considerable revision, has general airframe designed around Wolfgang Stohr and Hans Berliner. Overall direction is under supervision of Erwin Anselme, vice president-engineering. First flight is to begin with wings and then refit on it. Result is a so-called inverted engine.

In the T35 the first application of this concept has been fully applied. All major components—engine, tailplane, general fuselage, high-speed fairing, rear drive, interstage, gear, pitch, pitch, tailhook, boom, landing gear, etc.—are in place. By changing the single forward reduction gear with the T35 is adaptable to other turbines or general liquid-hydrogen drive. The unique atmosphere that such adaptions are possible at the field maintenance level without need of special fixtures or gear or returning the propellent to a depot. This capability is considered primarily valuable in areas where several different versions of the engine can be operated at a single base or elsewhere where various parts of the basic propellent are interchangeable according to the mission. Financial price structures on the basis of val-



RIGHT SIDE of the Lemming T35-L is shown above.

use predictions are a consideration.

Initial model, the 1,000-skip T35-L turboprop, began as the winner of a USAF design competition in June 1954. As far as this was concerned in development of a propeller turboprop model, replacing the jetison Wright R1320 for liquid carbon monoxide and pot soon \$3 million into development up the time that it gave up the surface program. U.S. Army dropping around for a similar category di-

gine, took over the development in 1956. Lemming had made the initial test run of the T35's gas producer section on December 1957. First run of a complete engine was in April 1958.

In 1957, after several Rolls-Royce runs Flight Rating Tests, indications were that there was considerable refinement remaining. The engine reportedly had proved that in basic unchanged design concept was sound, at the conservative turbine inlet temper-

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ture of 1,550°, the engine had power reserves amounting to more than 100 hp over the rated value, and performance degradations during the initial certification test were negligible.

The problem, Sperry said, was amnesia was up from the original goal as stated in the specification—due primarily to compressor stage deflections etc which resulted in mismatched forces between stages and there were no force application in sight for a part replacement of this part.

#### Development Checks

In 1953, Lycoming re-entered T-55 development as the T55-L. Its specifications called for output of 1,576 hp at turbine inlet temperatures of 1,600° at 6,700 rpm, etc. was to be 5.6:1.

To overcome the problem of compressor deflections, the company re-aligned the compressor stage mounting positions at the front, that had been carried out under severe handicaps at its Wilkes-Barre, Pa., plant in the hot-bus section at Stamford and spending \$1.5 million of Lycoming money on a new compressor test facility.

Pay-off of this effort was successful completion of the T55-L, 1,593 hp, military preliminary test, which showed the engine had an esfc approximately 5% under specification guarantees.

## Lycoming T55 Helicopter Engines

*Major Identification Number: Standard 601*

	T55-L-2	T55-L-3
<b>Military Power Rating</b>	1,593 shp 1,600 shp	1,593 shp 1,600 shp
<b>Fuel Consumption</b>		
<b>Military Power</b>	6.470 esfc 6.641 esfc	6.426 esfc 6.499 esfc
<b>Oil Consumption</b>		
<b>Military and Normal Power</b>	6.90 gal/h	6.90 gal/h
<b>Front Drive Output Shaft Speed</b>		
<b>Military Power</b>	6,700 rpm	6,700 rpm
<b>Maximum Turbine Inlet Temperatures</b>	1,600°	1,600°
<b>Maximum Exhaust Gas Temperatures</b>	1,600°F	1,600°F
<b>Boiler Dry Weight</b>	805 lb	805 lb
<b>Maximum Generator Flight Altitude Conditions</b>	45 deg 45 deg 45 deg 45 deg 45 deg 45 deg	45 deg 45 deg 45 deg 45 deg 45 deg 45 deg
<b>Assumption from Flight Min. in Military Power</b>	2.3 sec.	2.3 sec.

while producing some 230 hp above guarantees.

Initial contract was awarded early in 1957, a startup conference was held in September, 1957, first test was made in December, 1957, and the 10-hr preliminary flight test rating run at 1,593 shp was completed in March, 1959.

The T55 currently has some 3,000 hr total running time.

Engines guarantee easier maintenance continuous flight attitudes of 45 deg nose-up and 90 deg nose-down.

Design of the T55 basically follows concepts laid down on the company's earlier 650-shp T-55 (AW June 9,

1958, p. 46)—regardless in the attempt to provide reliability in the field above a minimum of trained personnel and maintenance facilities may be available.

Basic overall dimensions are changed only slightly and what might be considered considerably are the front mounting of the inlet housing casting and the intake ducting. The T55-L is 10 in. longer than the T55-L and about one inch wider in diameter. This reduced packaging including enlarging the fuel tank and shifting the power shaft bearing at the front of the power shaft to the rear of the front of the power shaft bearing so that the forward roller bearing is at the front of the front main stage.

#### Bell Bearings

Use of a single point ball bearing support at the rear of the shaft cast housing distinguishes the order exhaust flange to be closer to the combustion chamber. Shorter bearing distance of 1.5 in permitted the use of a conventional diameter power shaft (as the T55-L) because main power shaft was located in the engine position leaving critical space above operating speed.

T55 is a wet bearing in a one-piece engine case casting housing; air ways housing, air intake, inlet shell and front bearing connecting struts. The outer air inlet connects to the combustion and also serves as a mounting base for most of the external engine

components and accessories. Connecting struts provide the following function: three set at 90° using air ducts to channel heat out of power bleed air into the interior of the inlet housing casting and three private passages through which air passes to the front of the engine stage and three of the shaft casings for shaft lubricating power to the engine-mounted accessories and components.

The inlet housing at the engine's main support structure, the front engine mounting pads being located at this position. The front face of the engine also is provided with belt holes for air ducts showing the engine exterior from the face—the shafted engine is largely supported externally from the inlet housing after starting path or the half circle are used.

Cool problem rated section consists of an eight-stage axial compressor driving an air-cooled fan. The fan is driven by a two-stage axial compressor driving an air-cooled fan. The fan system compressor stages are aligned axial, the eighth is a function of axial. Axial and centrifugal stages are kept aligned by steel spider rings; this assembly is held together with two a steel retainer sleeve. By reducing either half of the eight compressor stage, one section is provided to fit portion of the compressor.

Compressor driving turbine is a

single stage axial-flow wheel bolted to the aft end of the compressor assembly. Wheel has hollow blades, each fastened by a rivet attachment. Hollow blades are used to reduce weight and noise. A 10-in. wide disk is supported at a later stage in the engine development; the core could be used in the function, location points out.

#### Disk Assembly

Compressor disk assembly diffuses air leaving the centrifugal compressor stage to produce a fixed pressure ratio across the complete compressor, approximately 6.1 in. dia. L-1. It also directs compressor discharge air into the combustion chamber. Diffuse bearing is a rigid shaft structural member that, combined with the combustor chamber housing, acts as supporting forward bearing alignment. Diffuse bearing is a solid shaft and not featuring in a self-aligning bearing, but it does not require adjustment of the compressor driving turbine, eliminating the need for after market parts between the power turbine and compressor driving turbines—a further idea to keep the engine length down.

Power shaft splices to a male output shaft at the front of the engine and is attached to the aft end of the compressor assembly. Power shaft is supported by a ball bearing, the aft end and a roller bearing at the front. Power shaft splices to a male output shaft at the front of the engine and is attached to the aft end of the compressor assembly.



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Minimum air delivery requirement: 0.2 and 0.4

Weight: 1 lb per foot, or 0.07 lb per cubic foot

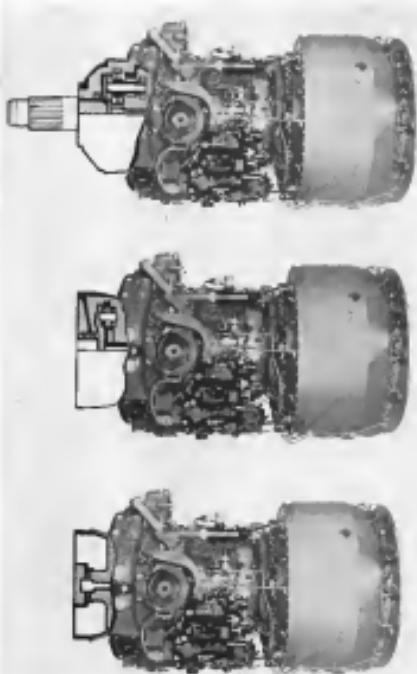


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DIVISION**  
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TURBOPROP, helicopter and high speed adaptations of Lycoming TSS are shown from top

and splined to couple to a power absorbing unit.

Power turbine and shaft assembly are removable in a week by removing the bolts that mount the combustor case to housing, to the compressor/diffuser housing flange. The operator who couples the compressor/turbine and can be completed without wasting the engine from the airframe.

### Exhaust Diffuser

The exhaust diffuser assembly is located off the two power turbine wheels. Assembly comprises an inter housing, an outer shell and six baffle

connecting shrouds. Inter housing holds the fan and diffuser bearings, baffle housing and act to seal the housing connection to the diffuser housing flange.

A sixth stage strainer, the entire exhaust diffuser assembly to the rest of the combustion chamber. Power turbine power shaft and exhaust diffuser assembly can be removed by unscrewing the exhaust diffuser assembly from this flange.

The recessed dust gauze houses an aerocones gear train driven through a helical gear mounted at the front of the gas producer rotor shaft.



COMBUSTOR can be pulled free from its gear when 22 retaining bolts have been removed. Convenient feature assembly is exposed above.

drives a lubrication and scavenging pump, a gas producer speed reducer/generator and the Hispano Standard engine fuel control and including an integral fuel pump. Most of filter is mounted on this generator.

### Test advertising database

- Mechanical transmission equipment originating from a transmission shown fitted over the engine output shaft. An inset of the output shaft, in its power train manner, shows the sleeve assembly to ride up or down a case surface fitted to the output shaft, forcing the torque-motor's sleeve to ride backwards as demanded along the long axis of the output shaft. This lateral movement is picked up by mechanical linkage, amplifying the signal and translating it into a rotational motion of a small output shaft in the transmission drive pinion. The output shaft drives the "clock" on the torque-motor drivepin, in turn generating a.c. electrical signals proportional to the degree of rotation of the torque motor drive shaft, transmitted to an receiver and the a.c. position signal delivered to the torque indicator.

- Intake bleed system to prevent surge at all low levels of compressor operation. System utilizes a pressure sensitive "solid band" or belt surrounding the bleed valve which between the static and smooth wall stages. The pressure-sensitive valve operates as a function of compressor ratio. Belt keeps open during low pressure ratios to permit engine operation close to the surge line, closes automatically when compressor ratio is attained. Bleeding is completely inoperative on the flight operating range.

### Dassault Mirage 4 Fighter Achieves Speed of Mach 1.9

Paris—Dassault Mirage 4 jet fighter reached a speed of Mach 1.9 on its 14th flight. Aircraft presently is powered by two SNECMA Atar 9R turbojet engines. A large 125,000-lb gross weight version will be powered by two Pratt & Whitney JT5D engines, built under license by SNECMA.

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accurate spotting of any aircraft. It provides the operator with a choice of front-wheel steering, rear-wheel steering or four-wheel steer. The latter permits diagonal "crabbing" movements of the tractor either right or left.

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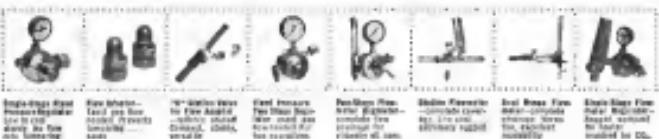
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LARGE canopy and lengthened nose differentiate Gnat (below) from standard Mk. 1 fighter. Tricycle gear lengthened 9 in.

## Folland Pushes Gnat as T-38 Competitor

London, Eng.—England's Folland Gnat fighter unit got heavier scheduled to fly later this month, a forerunner of a proposed supersonic version planned to compete with the Northrop F-18 since (AW July 28, p. 39).

Present Gnat fighter performance is subsonic; the wing thickness ratio is 7.9; the Bristol-Siddeley Orpheus Mk. 106 engine is rated at 6,250 lb static thrust and there is no afterburner.

Folland claims that with a 5% wing and afterburning the Mk. 2 version will have better rates of climb and landing speeds than the F-18. But the key question remains: will he prove superior to that of the Northrop product?

Comments acknowledge that the F-18 is the airplane it has to beat for export orders in the international market. But a look at the time scale for both airplanes indicates that Northrop has a healthy lead and will undoubtedly continue to hold it.

Folland now has an order for 14 pre-production aircraft, both for the Royal Air Force to evaluate at the request of the Ministry of Supply. The company expects to get a follow-on production order soon. Two agreements have been reached for test marketing (AW Aug. 1, p. 23). Gnat Mk. 1 fighters have just sold at the liquidation for only \$8,000 less than in total, but no new contracts have been signed for the little fighter in more than 11 months. The first prototype Gnat flew almost five years ago.

The answer is basically the same: Mk. 1 fighter with a new wing, lengthened fuselage, two seats, new vertical



INCREASED use of vertical tail is apparent in new Gnat. Rotatable, folding canards (below) on completing assembly, and installation of forward fuselage section.







**MH-1521** Sponsored by a spin of 15 ft. at length of 26.2 ft. Wing area 274 sq. ft. Payload of 1,075 lbs. can be landed 740 ac.

#### Aviation Week Pilot Report

## French Broussard Has Good Rough Field

By Robert J. Staudt

Paris—French-built single engine, all metal, up to eight place MH-1521 Broussard is a high-wing monoplane with twin vertical stabilizers, capable of landing up to 1,075 lb. at height 740 ac., and which can operate out of snow, mud, or sand, and small landing fields or strips.

Good flying characteristics and clean field performance are evidenced during Aviation Week flight comparisons, in which the Broussard—grossing about 4,400 lb.—was maintained at 50 ft. G<sub>1</sub> (2.3 mph.) indicated, and flew 100 ac. and across a grass strip at 490 ft. and 150 ft., respectively.

Production is at the rate of eight airplanes a month, with current orders running through March 1952.

#### Civil-Military Versions

In addition to its light cargo capability the MH-1521 is manufactured as a civil airplane in a six-seater version, as well as in a eight-place, two-seat or executive airplane, and as a dual-sparer. Meanwhile, the French have used the airplane extensively during brush warfare for field liaison, medical evacuation, photo reconnaissance, transport and as a flying command post.

Sitting on the ground, the Broussard presents a solid, rugged appearance. Its enclosed structure was designed to provide quiet, and comfortable repairs, overhauls and inspections. All structural parts are removable and interchangeable, seats can be dismantled at short notice, and instruments, including compass, can be easily disconnected, for expeditious loading of cargo or passengers.

The MH-1521 is constructed of all-steel frames—about 540,000—which includes standard dual controls and autopilot, and optional VHF, HF, UHF, compass, radio, lighting, navigation, landing lights, cabin heating, and auxiliary equipment. Total dimensions—the highest ever placed with a French aircraft company—have called for 455 inches.

Of the total, 385 were earmarked for

the French air force (of which 212 have been delivered), 24 to the French army, 3 to the navy, 2 to civil aviation authorities. Civilian orders include the demonstrator, owned by Mme. Helene plus 44 deliveries to Algeria, Argentina, Brazil, Cambodia, Coban, Haiti, Libya, Madagascar, Morocco, Sahara, Senegal and Vietnam.

Production is at the rate of eight airplanes a month, with current orders running through March 1952.

The main structure is manufactured of two reinforced composites on which the tail plane, tail wheel and tail cone are fixed. Latter is easily assembled and can be quickly disassembled for maintenance of the horizontal and vertical stabilizers. Wings, tail and tail plane are all metal. Elevators and rudders are aluminum. Elevators and rudders are also covered as a metal structure.

Engine cooling consists of three double propellers attached on a frame fixed on the engine mounting. Lateral pitch prop are fitted with Duro friction and held in open position by rods, facilitating dismantling. Light alloy wing fuel tanks supported by three bridges, are welded. The oil tank is stainless steel. Diesels are fireproof.

The wing main spar consists of a front and a rear spar connected by ribs. The front spar is made of two diamond-shaped sheet (constant thickness, decreasing height) riveted to a diamond rear cone. Rear spar is made of folded diamond-shaped plate. The upper skin is riveted and the lower riveted on the front spar.

The leading edge is divided spanning

## Capabilities

into three boxes for easy maintenance and interchangeability. Assembly to the wing center section is via screws, results removable for inspection. Wing spans 40 ac. wheel base, with flying. Skid-type legs and oleolegs are of aluminum and extendable, attached to rear grip by cast magnesium struts. Rama-style wing tip is made of two welded half shells.

#### Aircraft's Instrumentation

Demonstrator flown by AVIATION WEEK pilot in the cockpit can carry one or two P-RCCM observers, one P-RCCM chief pilot, Mme. Helene, and two passengers. Gross weight of the Broussard was about 4,400 lb. As an alternative to the six single seats, customers may order two forward seats and a pair of three-seater "passenger" for transportation of eight passengers.

Engines controls grouped in two separate sets on both the left and right side of cockpit include levers for windmill pressure prop control and mixture. Dual stick-type flight controls also are standard equipment. Main folding instrument panel carries flight instruments on the left: engine tachometer and radio control and mount holders on the right side of the panel.

Standard engine instruments include tachometer, oil temperature and pressure gauge, boost pressure, fuel pressure and tachograph. Flight instruments

## BUSINESS FLYING



**SMALL** Broussard is geared to operate into 900 ft. slope, in tropical climate. Agricultural version grosses 1,015 lb.

include artificial horizon, direction gyro, turn and bank, rate of climb, air speed, altimeter, magnetic compass and various fuel. Engine control panel includes selector set of current breaker, engine fire extinguisher, battery and generator switch.

Eleven seats from Louis set on small center pedestal, directly below main panel. Avionics, cockpit and elevator control on the MH-1521 are controlled by means of switches and rubber stoppers.

Field elevation at Le Bourget is 160



**ROUNDED** seats can be dismantled within one minute per row, leaving a clear floor for cargo or stretcher. Door measurement is 37.8 in. x 62 ft.

*Steady,  
there!*



Because his motor control system is inadequate to "orbital" conditions, the hapless fellow above may well feel more than a little "out of this world". His old familiar muscles are incapable of providing the precise, reliable control he needs.

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SYNTHETIC  
CONTROLS

### MB-1521 Brouillard

#### Specification

Span	45 ft
Wing area	274 sq ft
Aspect ratio	7.5
Length	26.2 ft.
Cabin dimensions	
Length	19.15 ft
Maximum width	4.1 ft
Mean height	4.3 ft
Door size	3.75 ft x 6.2 ft
Empty weight (one seat)	3,571 lb
Gross weight	5,811 lb
Maximum authorized weight	5,915 lb
Wing loading	20.1 lb/sq ft
Piston loading	494 lb/ft <sup>2</sup>
Fuel capacity	601 lb (130 gal)
Payload (pilot and one passenger)	1,815 lb

#### Performance

Takoff:	
Ground run	687 ft
Distance to 50 ft	1,056 ft
Landing:	
Ground run	335 ft
Distance after closing 90° flaps	707 ft
Rate of climb	1,602 fpm
Level cruise:	
Max continuous (2,300 rpm)	
165 mph (246 km/h)	
Max. cruise (3,000 rpm)	
152 mph (244 km/h)	
Steady-state cruise (1,800 rpm)	
135 mph (216 km/h)	
Minimum speed	67 mph (104 km/h)
Range (no wind)	745 mi
Service ceiling	18,049 ft

B. Talcott was made to the northeast, onto a 14-kt wind. Outside air temperature was 25°C. Sea level pressure was 1,013 mb. Sixteen degrees of flap were dropped.

Fall riser was applied, generating 2,300 rpm, and the tail was off the ground shortly after riserline started to roll. Within 40 ft we were airborne, climbing slightly nose high. 1,900 rpm, engine indicating 40-42,000 seconds. Nose was lowered slightly, and at 2,000 ft, trim tabs were applied, at 1,800 ft, wingload indicator at 15 (5 mph). Visibility to the rear was no problem in level flight, but during moderate banks the high wing posed an obstruction. Fall of the riserline was good; response to small control pressure was immediate and positive.

At 4,000 ft., pulling 1,800 rpm, outside air temperature 28°C, the riserload indicated 180 ft, for a trim reading of 199 ft, 175 mph. At 5,300 ft, pulling 1,900 rpm, engine indicating 100 ft, indicated for a trim reading of 112 ft, or 129 mph. At maximum cruise—2,000 rpm—the MB-1521 would not rise at 75 mph.

Stability of the Brouillard was excellent during level-flight in right turns. Sustaining the stick forward during level flight, would result in one

the firm  
that  
fires  
the  
A-bombs  
adds  
skills  
to  
missile  
race



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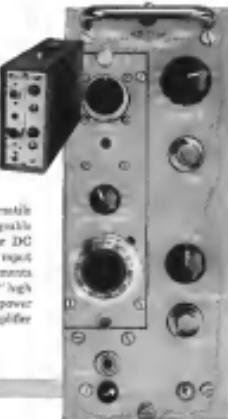
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- floating input
- isolated output

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portable, self-contained unit amplifier

The Model 550-1000 Low Level Amplifier provides extremely versatile measurements of low level signals through use of two interchangeable plug-in circuits — one for thermocouple applications, another for DC strain gage work (other plug-on now in development). Floating input and isolated output make the 550-1000 useful when signal measurements are made in the presence of large ground loop voltages. The 16½" high x 6½" 17" wide 550-1000 may be used individually with its own power supply to drive a scope, meter, optical element, etc., or as a preamplifier in 5- or 8-channel 550 series recording systems.



### SPECIFICATIONS

	550-1000	550-1100A
Frequency	20-100 cps to 10 mil Hz with 10 ohm load and 200 ohm input with 200 ohm output	100-1000 cps with 10 ohm load and 200 ohm input with 200 ohm output
Input Impedance	100 ohm	100 ohm
Output impedances	Floating or grounded Grounded or floating	Grounded or floating
Overall Gain/Offset	±0.5 millivolt, 1000 ohm load	±0.5 millivolt, 1000 ohm load
Feedback	0% - 100% (100%)	0% - 100% (100%)
Linearity	±0.1% at full scale	±0.1% at full scale
Current Noise Performance	±2.0 nampere rms over 0.1 to 1000 cps bandwidth	±2.0 nampere rms over 0.1 to 1000 cps bandwidth
Distortion	±0.05 to ±0.1% distortion	±0.05 to ±0.1% distortion
Drift Stability	±0.1% for 24 hours	±0.1% for 24 hours

Complete specifications and application data are available from Sanborn Sales Engineers. Representative offices are located throughout the United States, Britain, and foreign countries.

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long mellanch before wire retracted to normal position.

Aeroline has good side-flight class ratings and a quite docile in stalls power off and on, with and without flaps. With power on, prop running 1,600 rpm, nose was pulled high until deck ran off the rear deck. Aeroline held on 50 ft. (57.5 mph), and the NH-1121 continued to fly along nose low, but on the deck side, but with no lift or roll control.

The Bellanca was more difficult all round and flight control applied. Pilot would hold full throttle to get 115 ft. off, then theoretic lock in required power setting while engine holds constant. Retarding thrust but hold rig until a bit of power, 50 deg. of flap were dropped. Aeroline again was slow, nose high at 50 ft. (57 mph max speed). Still was quite docile. Nose would drop and as speed built up airplane would precess up, then down again. In this manner engine growth descended.

A small grass strip on the shoulder of Park Hill was used to determine the short-field capabilities of the Bellanca and the results were dismal. The NH-1121 was pulled off with 10 deg. of flap, within 200 ft. and was dropped and stopped in about 700 ft.

Aeroline is normally flown into gusts at initial speed of 50 ft. (57 mph) with about 20 deg. of flap lowered. Gs force for during cruise pattern. 10 deg. of flap were lowered, and speed reduced to 75 ft. Final approach was done at 70 ft. full flap. The aircraft was brought over the fence about 60 ft. for a three point landing, only coming in a full stop after a short roll.

Both basket and tires are hydraulic oil operated. The FAA approved 8455 overhead cage is supplied with a seat, harness, and a padded seat belt. The 24 inch bars are in a compartment located off the cabin accessible through right side of aircraft.

Aeroline has two fuel points located forward under the fuselage. A third is at the rear, adjacent to the tail section. Cover hinged on via two four long rings at wing attachment point.

Agreement version of the Bellanca has an empty weight of 3,273 lbs., maximum gross weight of 5,535 lbs. Mrs. Hulber estimates that an hour's fuel would weigh 176 lbs., or 4.65 per cent. Fuel and spare equipment 104 lbs. Available would be 2,000 lb. for payload.

Best speed of the aircraft down as specified at 51 mph. Cruise of the aircraft down is 175 mph and weight is 11.6 gal per min. Speed with it decreased to 75 mph. Surface covered during the operation, 187 acres. Duration of the operating, 11 gal/sec.

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homogenized, 500 atoms T-51 as applied at a control station of National Atomic Energy Experimental Center, Atlantic City, N. J., is being used by Federal Bureau of Investigation surveillance of reactors and has been during report issued atomic weapon being studied here by the agency. Control station at bottom of massive concrete structure to work the 560-ton gantry lift load on which the three reactors are mounted some 60 & above the report says can also reach from a 70-ton, twelve-angle beam less than a 100-ton telephones long depending on whether he wants a general view of area or closeup. Monitor was developed by Columbia Color, Inc., N. Y.



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## Checking Einstein with



Denny Price - Hughes Products Division engineer checks semiconductor materials to laser specs.



Edwin Jones capable of withstanding temperatures of 600°F., represents one example of advanced engineering being performed by the Hughes Physics Laboratory.

## an atomic clock in orbit

To test Einstein's general theory of relativity, scientists at the Hughes research laboratories are developing a thirty pound atomic master clock (see photo at left) under contract to the National Aeronautics and Space Administration. Orbiting in a satellite, a master clock would be compared with another on the ground to check Einstein's prediction that time flows faster as gravitational pull decreases.

Working from the new research center in Malibu, California, Hughes engineers will develop a MASER (Microwave Amplification through Stimulated Emission of Radiation) clock so accurate that it will neither gain nor lose a single second in 1000 years. This clock, one of three types contracted for by NASA, will measure time directly from the vibrations of the atoms in aluminum molecules.

Before launching, an atomic clock will be synchronized with another on the ground. Each clock would generate a highly stable current with a frequency of billions of cycles per second. Electronic circuitry would reduce the rapid oscillations to a slower rate in order to make precise laboratory measurements. The time "ticks" from the orbiting clock would then be transmitted by radio to compare with the ticks of the clock on earth. By measuring the difference, scientists will be able to check Einstein's theories.

In other engineering activities at Hughes, research and development work is being performed on such

projects as advanced airborne systems, advanced data handling and display systems, global and space communications systems, nuclear seismometers, advanced radar systems, infrared devices, ballistic missile systems... just to name a few.

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Elects on Tubes	Pulse Circuit Design
Field Engineering	Materials & Component Eng.
Communication	Systems Analysis
Test Equipment Eng.	Master Electronics

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Hughes General Offices, Bldg. F, All-Cities City, Calif.

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### Reflective Runway Markings

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The aggregate, brand in Air Force and Navy facilities, is bonded at 68°F temperature to dry cement, an asphalt binder with a binder compound, used with a conventional pavement spraying machine, is applied at a rate of 4.56 g per gallon of recommended binder, each gallon covering 50 sq ft.

**Minnesota Mining and Manufacturing Co.**, 980 Bush Ave., St. Paul, Minn.

### Time Delay Relay

Transistorized time delay relay is intended for remote control operations in reactors and satellites, such as thermal detector circuits and depowering drug circuits.

Relay, available in Models 9149 and 9150, rated military specification MIL-R-810G. Both the 9149 (time delay in picosec) and the 9150 (time delay in nanosec) operate crystal oscillators inside the package through a transmitter and receiver which determines the time delay. Specifications indicate absolute temperature range from -55° to +125°C, survival time delay from 0.1 to 10 sec, operating voltage, 100 to 180 VAC, 10 to 30 VDC, maximum weight 0.75 lb., maximum size 1.93 in. square, 1.182 in. high.

**Lock-Corp.** Relay Division, Los Angeles, Calif.



### X-15 Nose Wheel Equipped With Fabric-Tread Tires

Tube tread tires designed for the nose wheel of the X-15 are expected following testing of the North American research aircraft. Developed by the B.F. Goodrich Co., the tire incorporates multiple plies of nylon and its tread to better bond tread and carcass and prevent the tire from blowing its tread during the aircraft's high-speed landings.

30 x 4.0 in. and minimum at 1,080 ft. x 31 in. diameter. Diameter is 37 in. and weight is 1.1 lb.

**Bridgestone Tire Co.**, 140 N. Marcus Ave., Whittier, Calif.

### Hot Gas Nitroberg

Hot gas underdrive or auxiliary hydroservo power on aircraft utilizes electrically powered generator or gas bleed from the main propulsion system.

The motor, modified axial piston-type hydraulic motor, provides auxiliary power throughout a range of 0.5 hp at 3,500 rpm to 60 hp at 3,000 rpm. Speed ratings for the integral units range from



### Missile Solenoid

Solenoid, designed to operate in high temperature areas of missiles and aircraft, can operate continuously at temperatures of 1,000°F.

Stroke of the solenoid is from .010 in. to .064 in. At .039 in. stroke, the solenoid will operate a maximum force of 15 lb. Required power source is from 15 to



### Solid State Inverter

Solid state power inverter is used to energize afterburner boost. General Electric T-38 fighter engine on the Northrop T-38 jet trainer. Inverter is placed afterburner type component.

**Powersource**, Model No. SIS-0212, for ground or in-flight starting.



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## Petroleum Contracts

Washington—Following is a list of unclassified contracts for \$25,000 or more as released by the Military Petroleum Supply Agency:

Texaco Aviation Co., New York, Aug. 26, 1961. (\$10,000) cont'd. 712,200 s. vols.

The Esso Corp., 600 E. 42nd Street, New York, Aug. 26, 1961. (\$10,000) cont'd. 712,200 s. vols.

Standard Oil Co., New York, Aug. 26, 1961. (\$10,000) cont'd. 712,200 s. vols.

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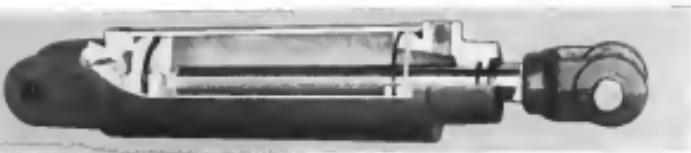
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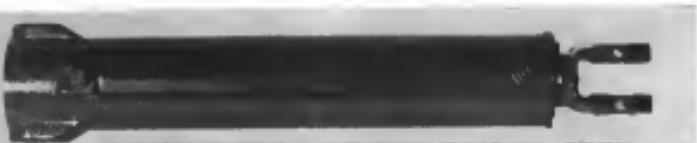
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The other cylinder is furnished to another one of our customers, and is a 3/4" I.D. double-action cylinder with a 12° stroke. Used to raise and lower the platform of their self-propelled combine, it is similar to the cut-away cylinder



with respect to finish requirements and material for the bore. The operating pressure is approximately the same and so is the expected service life of five years or 300,000 cycles. Generally these cylinders may be serviced for additional use by merely replacing the seals.

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